



NOTICE DE MONTAGE  
MONTAGEANLEITUNG  
INSTRUCTIONS FOR ASSEMBLY  
INSTRUCCIONES DE MONTAJE

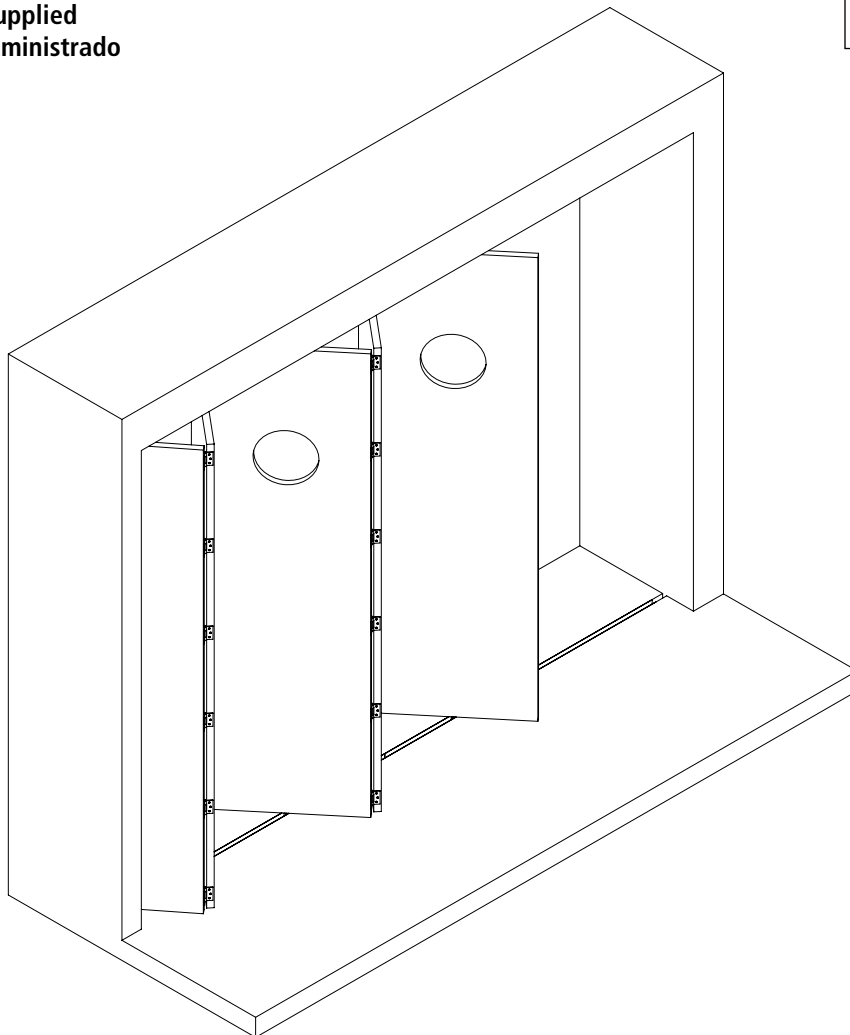
# SPORTUB NM\_600\_002



*SYSTÈME PLIANT POUR PORTES ACCORDÉON AVEC 1/2 PANNEAU*  
*FOLDING SYSTEM FOR DOORS WITH A 1/2 PANEL*  
*BESCHLÄGE FÜR HARMONIKATÜREN M. HALBEN PANEELN*  
*SISTEMAS DE CORREDERA PARA PUERTAS ACORDEÓN (PLEGADO CENTRAL)*

Poids maximal / panneaux Maximales Gewicht / Türpaneele Maximum weight / panel Peso máximo / hoja	<b>3530 --&gt; 40 KG / 90 lbs.</b> <b>5040 --&gt; 75 KG / 165 lbs.</b> <b>6255 --&gt; 150 KG / 330 lbs.</b> <b>8570 --&gt; 300 KG / 660 lbs.</b>
Epaisseur mini des panneaux* Minimum Ladendicke* Minimum panels thickness* Espesor de las contraventanas*	<b>3530 --&gt; 23 mm / 15/16"</b> <b>5040 --&gt; 34 mm / 1 11/32"</b> <b>6255 --&gt; 40 mm / 1 9/16"</b> <b>8570 --&gt; 40 mm / 1 9/16"</b>
Largeur maximale des panneaux Maximale Flügelbreite Maximum panel width Ancho máximo de panel	<b>400 --&gt; 900 mm</b> 1 ft 7 1/2" --> 2 ft 11 1/2"

**\*Non fourni**  
**\*Nicht geliefert**  
**\*not supplied**  
**\*No suministrado**



## SLIDSOFT®

Logiciel de calcul  
(quantitatif, dimensionnement ...)

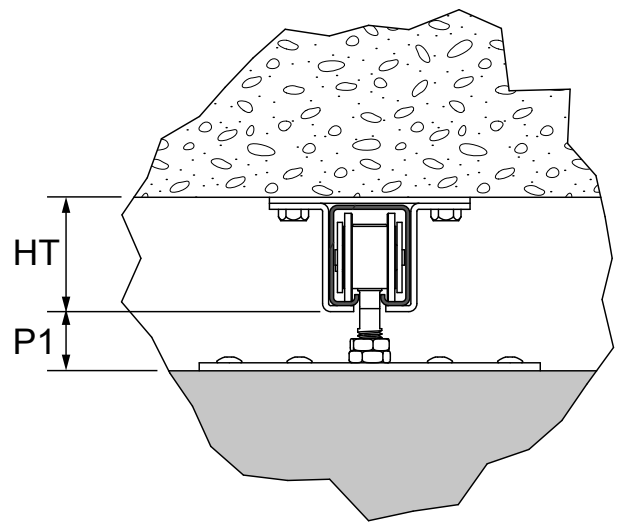
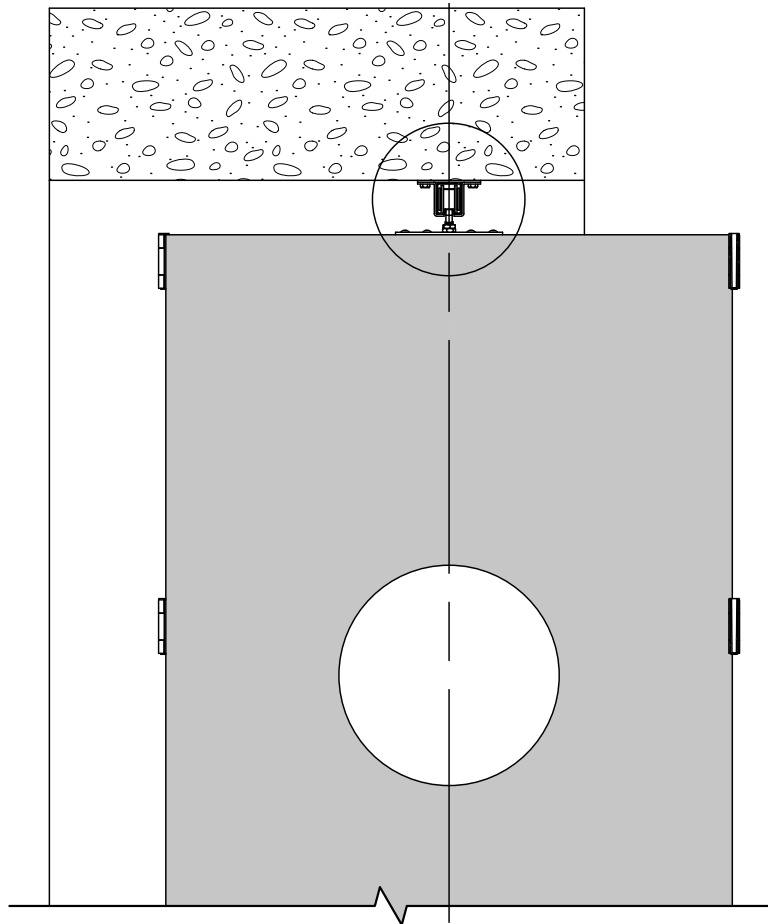
Computation software  
(quantitative, sizing...)


Berechnungsprogramm  
(quantitativ, Größenbestimmung...)

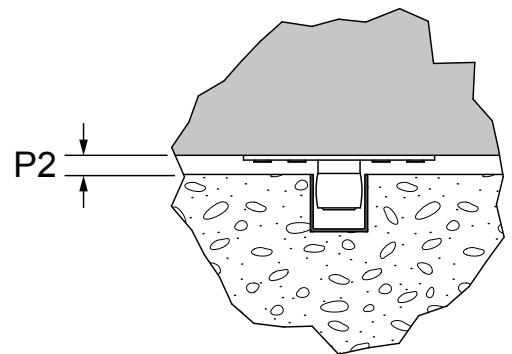
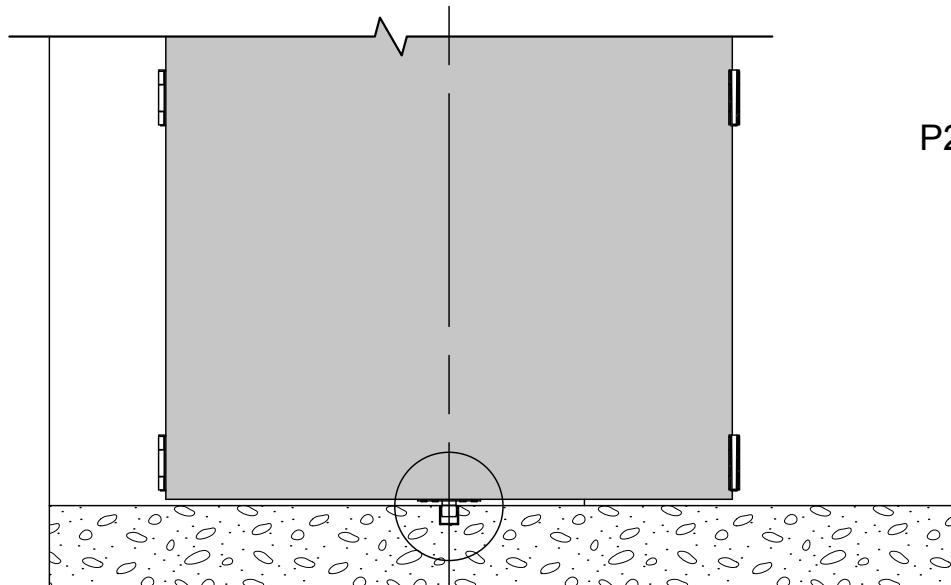
Programa de cálculo  
(cuantitativo, dimensionamiento...)


[www.mantion.com](http://www.mantion.com)





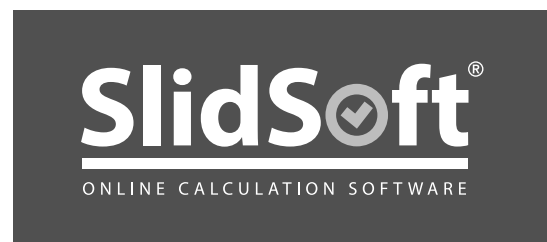
	HT	P1
3530	41 mm	10.5 ± 8 mm
5040	57 mm	24.5 ± 11.5 mm
6255	69 mm	34.5 ± 15.5 mm



	P2
3530	5 mm
5040	10 mm
6255	10 mm
8570	15 mm

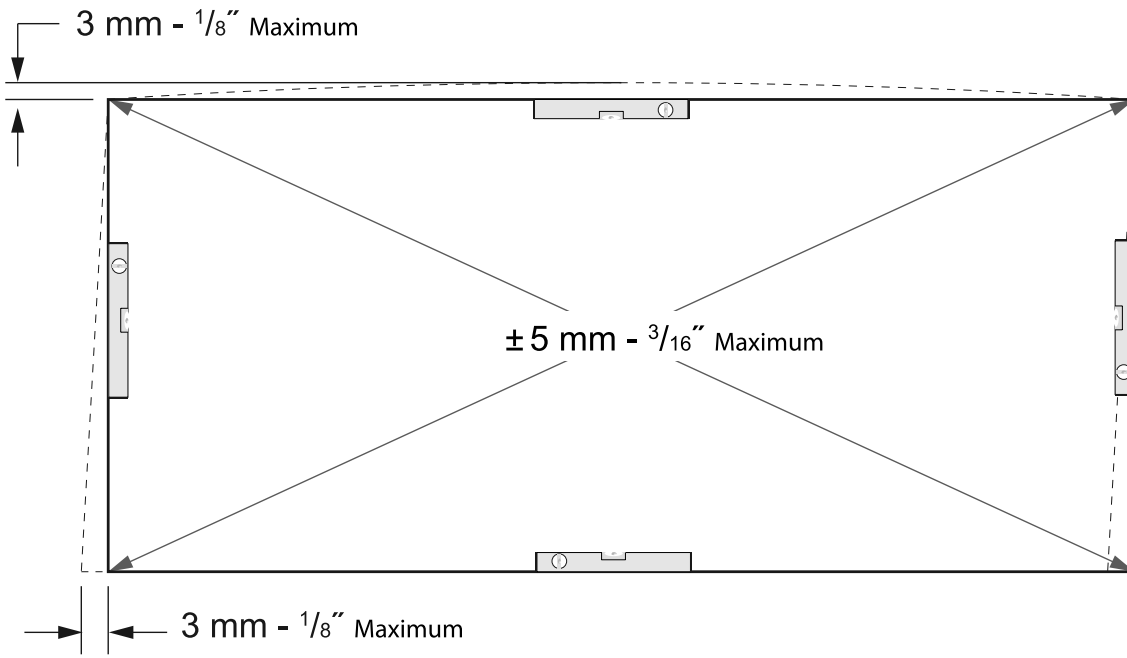
Pour détailler votre projet, c'est facile !  
 Il vous suffit de renseigner les dimensions de  
 votre baie et vos options.  
 Vous aurez aussi accès au détail complet des  
 produits et plans.

It is easy to determine the solution!  
 Simply enter the dimensions of your opening  
 and your options.  
 You will also have access to the full details  
 of the products and plans.

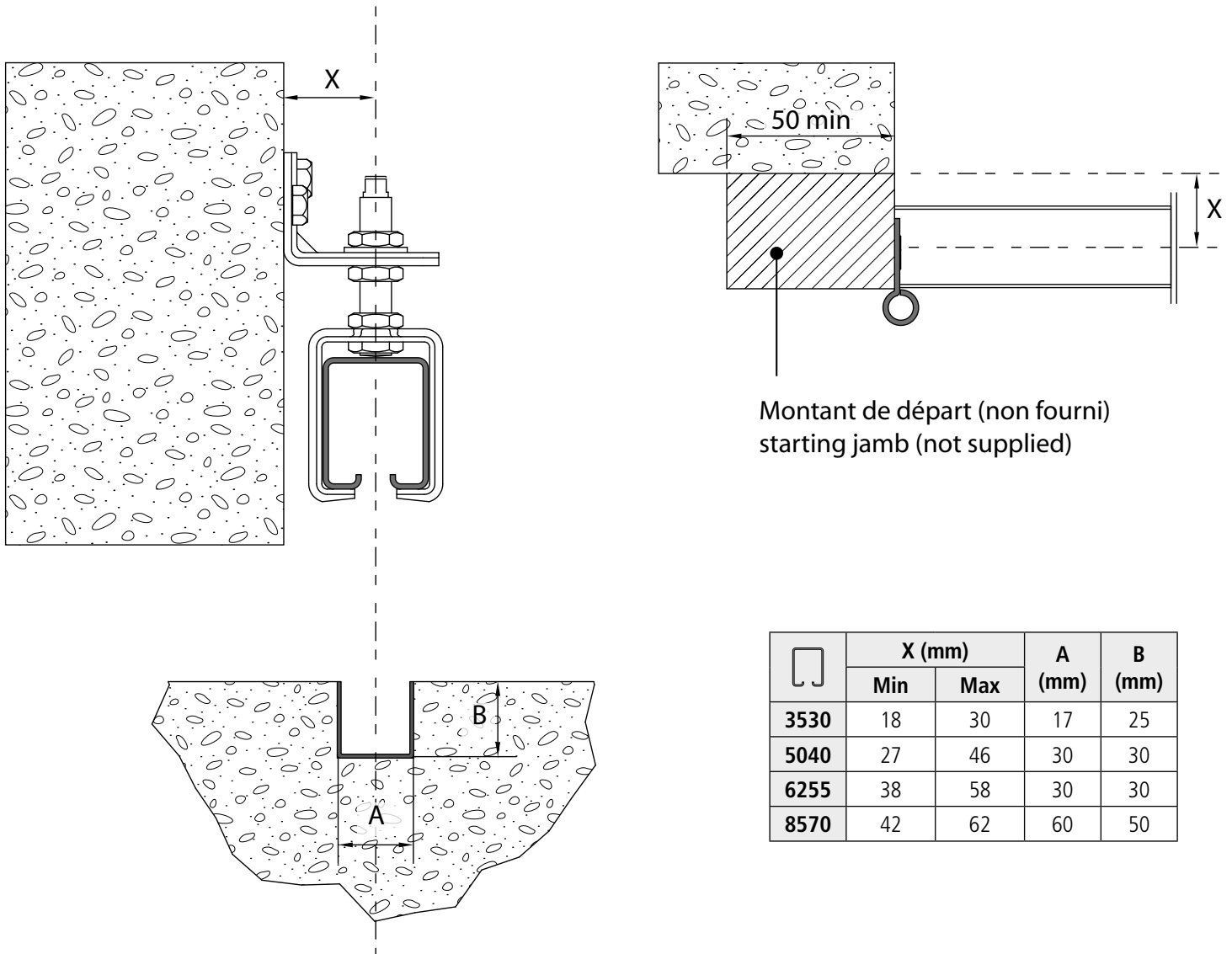


[www.slidsoft.com](http://www.slidsoft.com)

# TOLÉRANCES DE LA BAIE - TOLERANCE OF THE OPENING

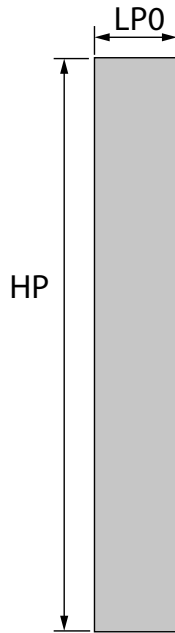


## MAÇONNERIE - MASONRY



	X (mm)		A (mm)	B (mm)
	Min	Max		
3530	18	30	17	25
5040	27	46	30	30
6255	38	58	30	30
8570	42	62	60	50

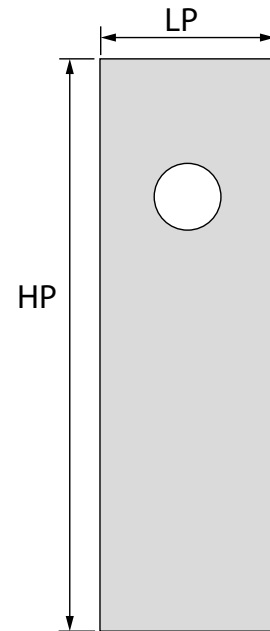
## demi-panneau - Half panel



$$200 \text{ mm} \leq LP0 \leq 450 \text{ mm}$$

$$LP0 = (LP/2) - (Ep/2) - R$$

## panneaux - panels



$$400 \text{ mm} \leq LP \leq 900 \text{ mm}$$

$$LP = \frac{L - (Np \times 2T) + (Ep/2) + R}{(Np - 0.5)}$$

R = rayon du noeud de charnière  
beam of the axle of hinge

Np = nombre total de panneaux  
total number of panels

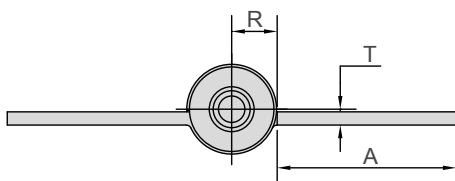
L = largeur de baie  
width of the opening

Ep = épaisseur des panneaux  
panels thickness

$$HP = H - P$$

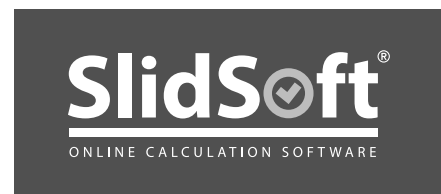
H = Hauteur de baie  
Height of the opening

	3530	5040	6255	8570
P (mm)	18	30	35	52



		R (mm)	T (mm)	A (mm)
3530	1510C	7	2.3	23
5040	1512C	9	3	34
6255	1514C	10.5	3.5	40
8570	1516C	12	4	38

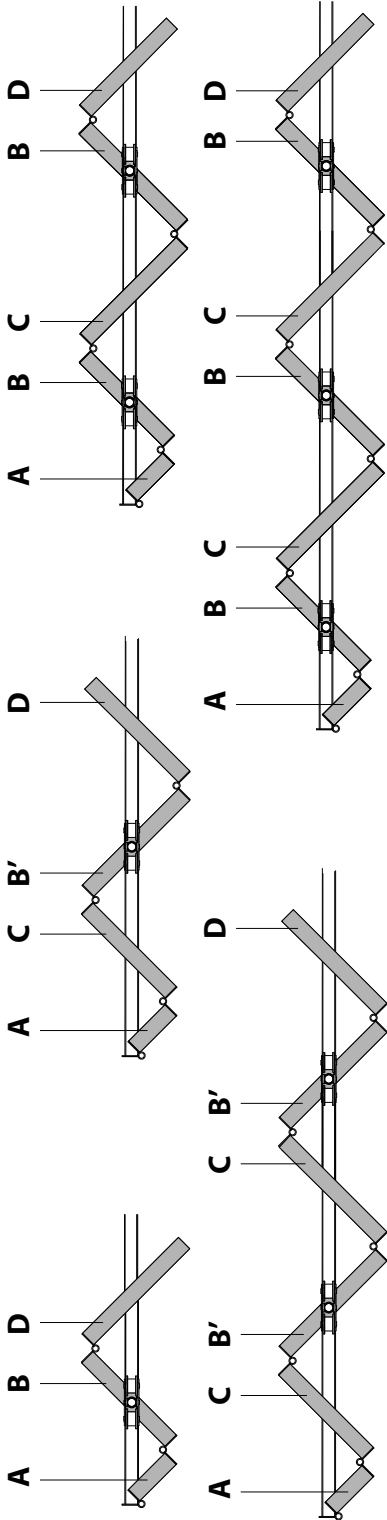
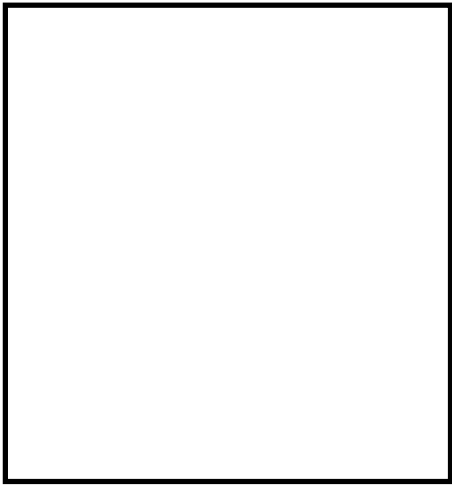
A = épaisseur mini des panneaux  
minimum thickness of panels



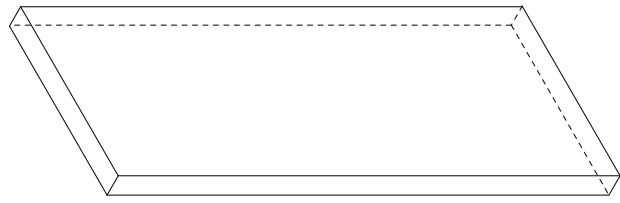
Logiciel de calcul  
(quantitatif, dimensionnement ...)

Computation software  
(quantitative, sizing...)

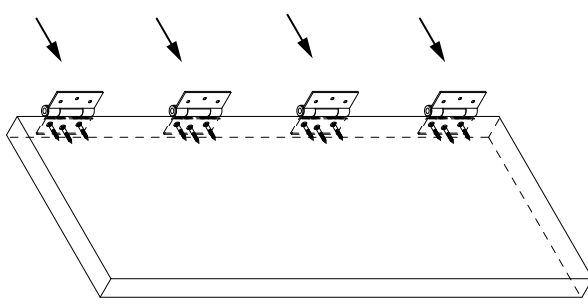
# MONTAGE AVEC PORTILLON - ASSEMBLY WITH SERVICE DOOR



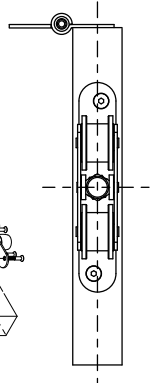
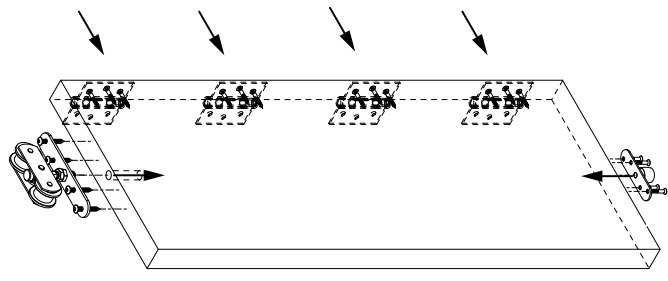
**D**



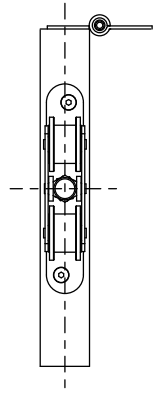
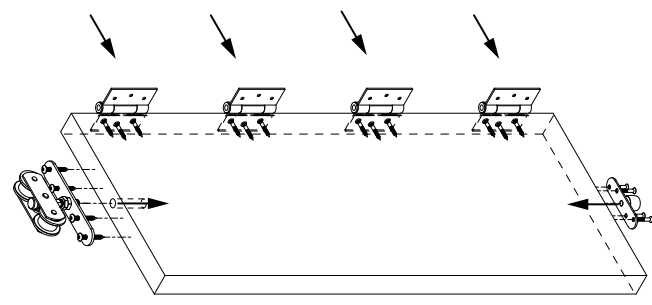
**C**



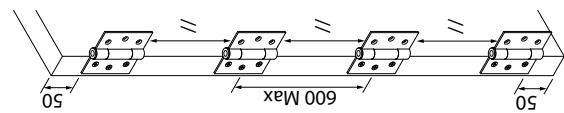
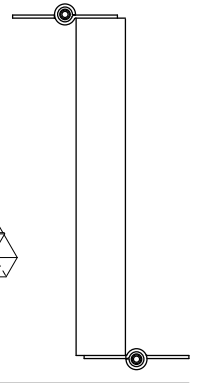
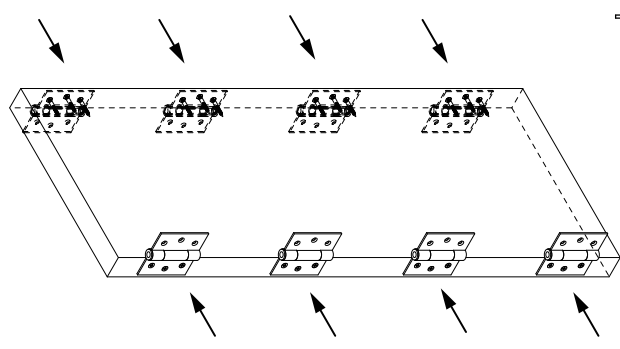
**B'**



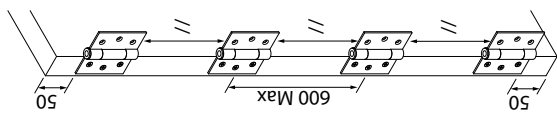
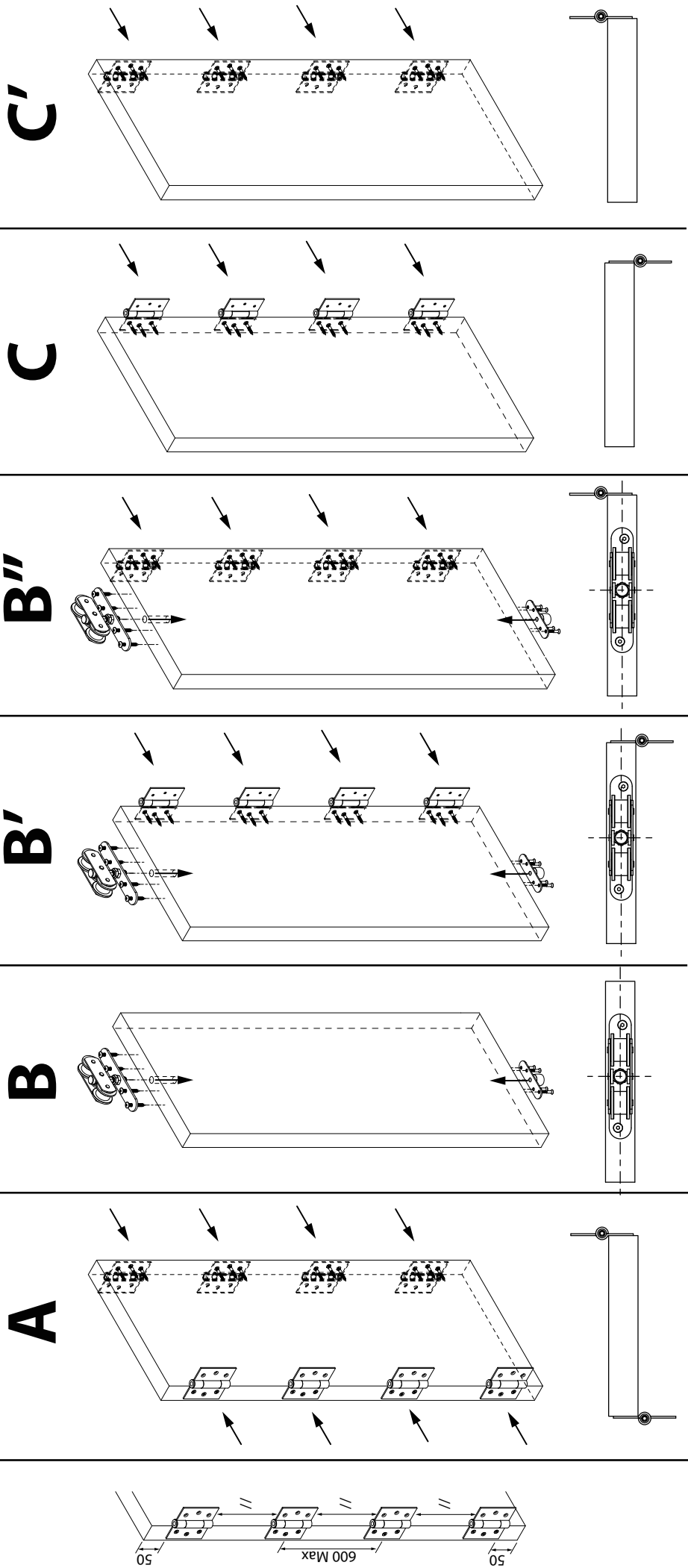
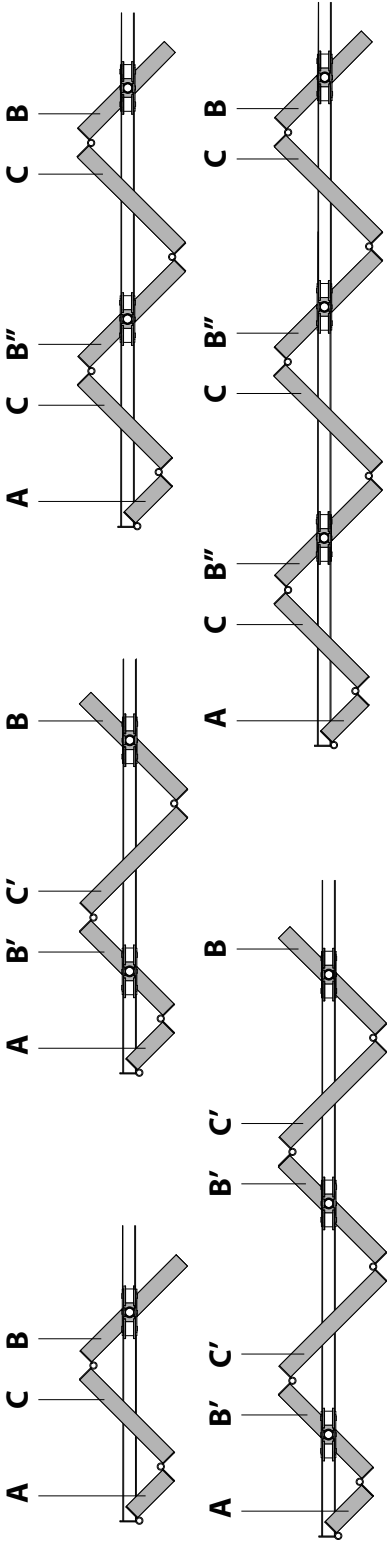
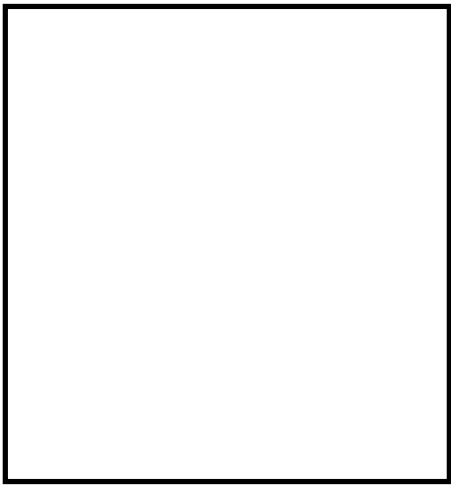
**B**

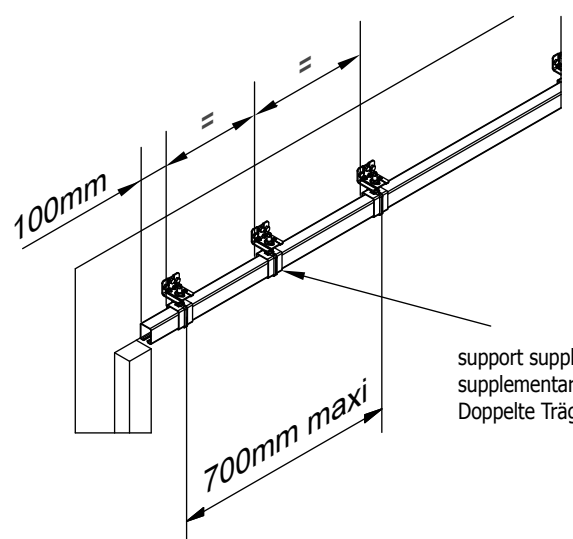
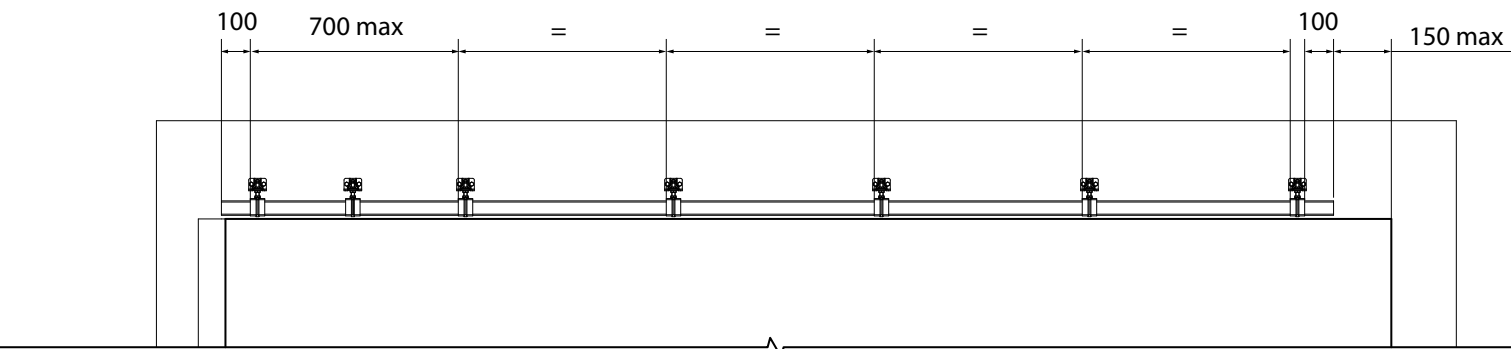


**A**



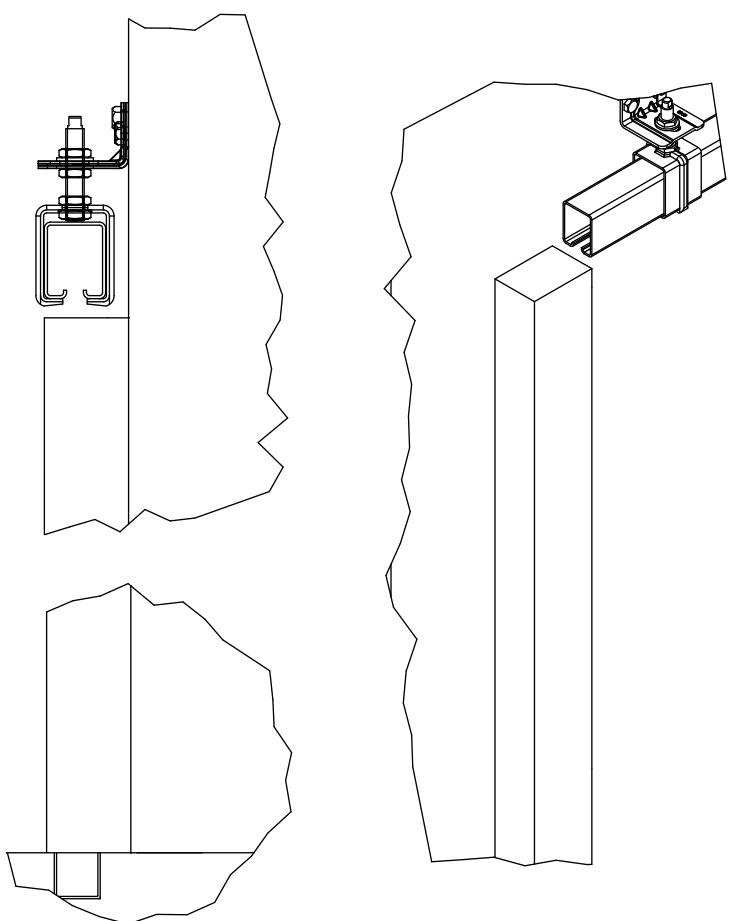
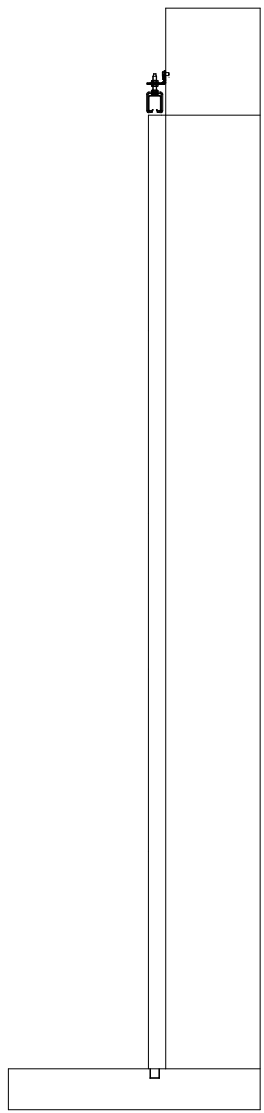
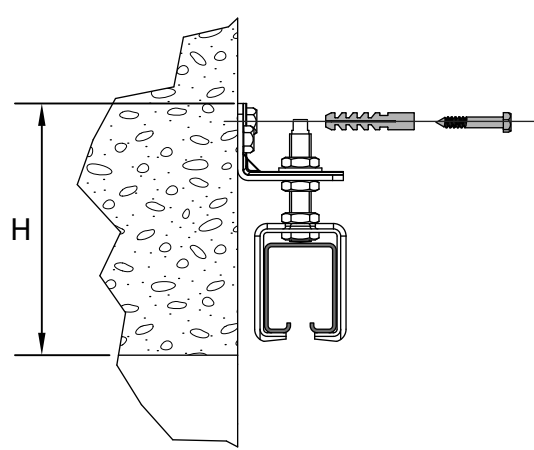
# MONTAGE SANS PORTILLON - ASSEMBLY WITHOUT SERVICE DOOR






	H
3530	108 mm
5040	140 mm
6255	176 mm
8570	224 mm

support supplémentaire dans la zone de stockage  
 supplementary support on the pushback side  
 Doppelte Trägeranzahl auf der Öffnungsseite anbringen

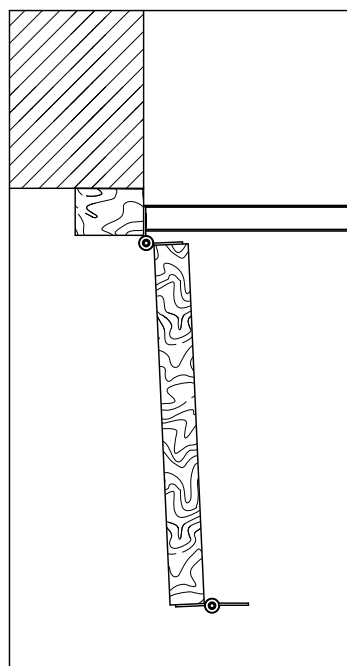
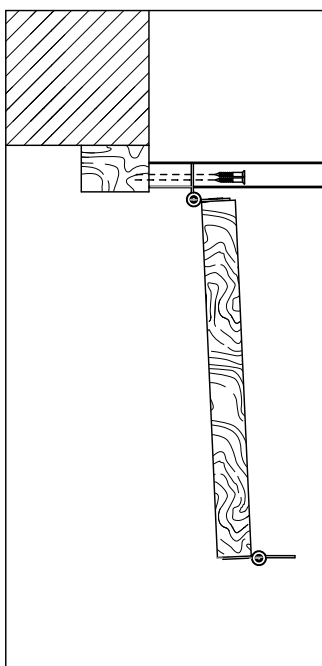
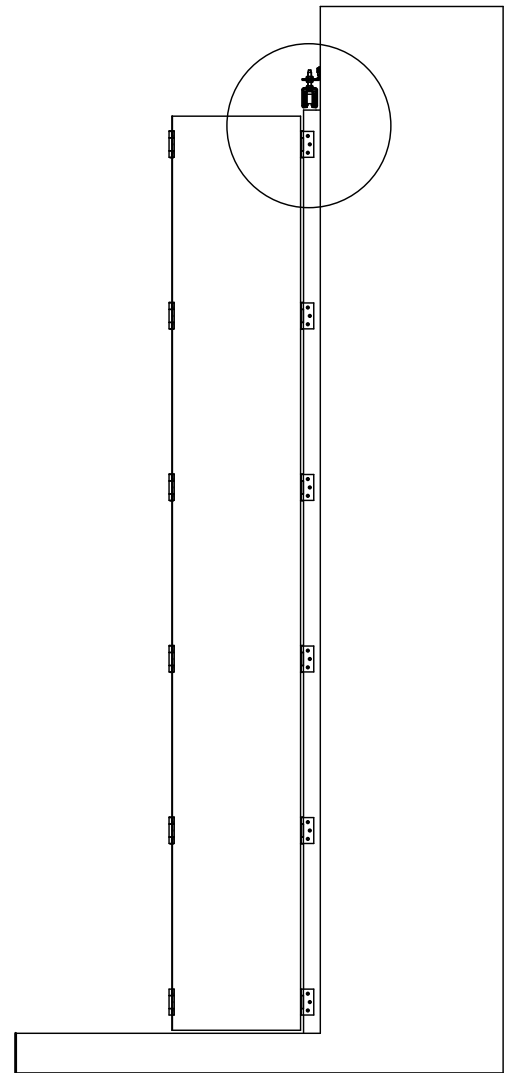
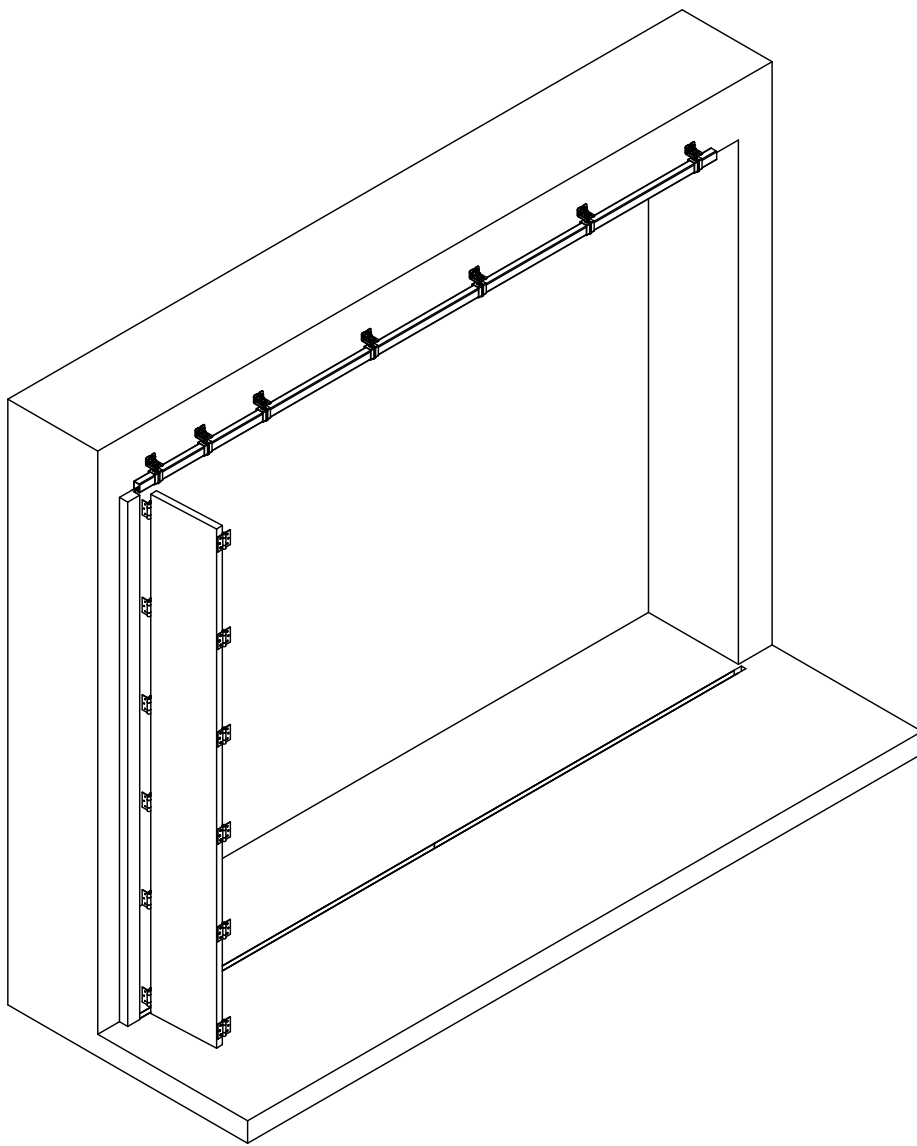





**il est recommandé de bien nettoyer l'intérieur des profils**

**it is recommended that the inside of the tracks be correctly cleaned**

**die Innenseiten der Profile gut zu reinigen**



	P1
3530	13 mm
5040	20 mm
6255	25 mm
8570	37 mm

