



NOTICE DE MONTAGE
MONTAGEANLEITUNG
INSTRUCTIONS FOR ASSEMBLY
INSTRUCCIONES DE MONTAJE

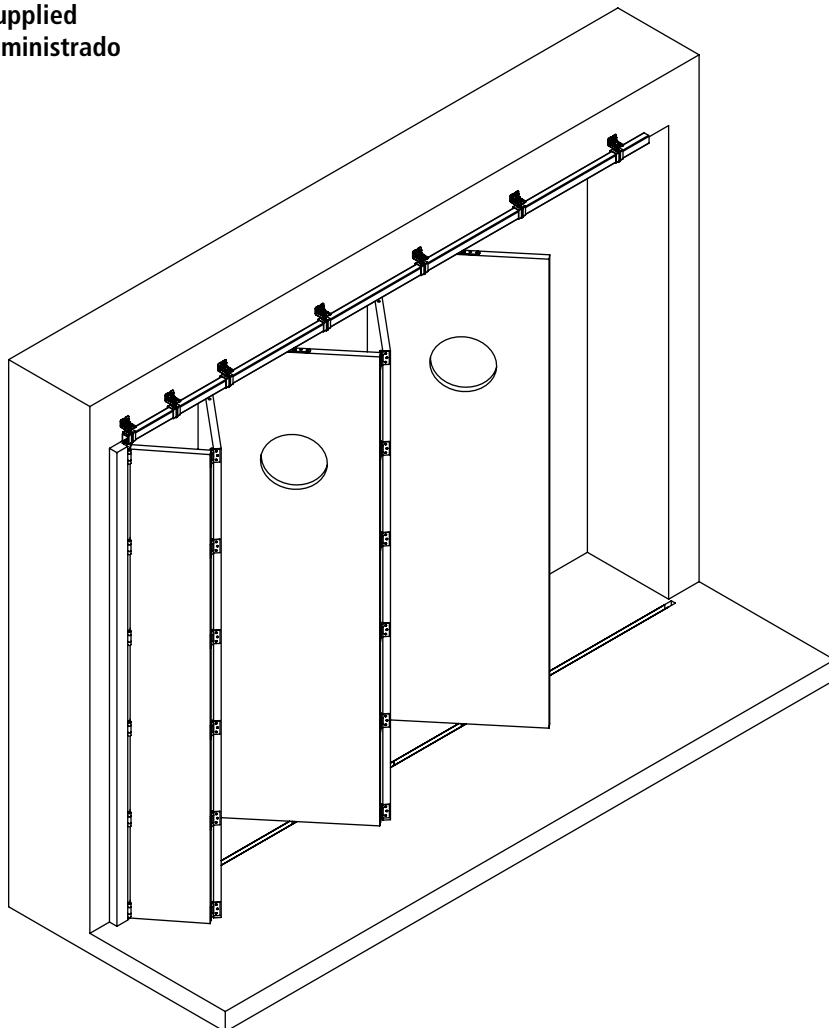
SPORTUB NM_600_003



SYSTÈME PLIANT POUR PORTES ACCORDÉON AVEC 1/2 PANNEAU
FOLDING SYSTEM FOR DOORS WITH A 1/2 PANEL
BESCHLÄGE FÜR HARMONIKATÜREN M. HALBEN PANEELN
SISTEMAS DE CORREDERA PARA PUERTAS ACORDEÓN (PLEGADO CENTRAL)

Poids maximal / panneaux Maximales Gewicht / Türpaneele Maximum weight / panel Peso máximo / hoja	3530 --> 40 KG / 90 lbs. 5040 --> 75 KG / 165 lbs. 6255 --> 150 KG / 330 lbs. 8570 --> 300 KG / 660 lbs.
Epaisseur mini des panneaux* Minimum Ladendicke* Minimum panels thickness* Espesor de las contraventanas*	3530 --> 23 mm / 15/16" 5040 --> 34 mm / 1 11/32" 6255 --> 40 mm / 1 9/16" 8570 --> 40 mm / 1 9/16"
Largeur maximale des panneaux Maximale Flügelbreite Maximum panel width Ancho máximo de panel	400 --> 900 mm 1 ft 7 1/2" --> 2 ft 11 1/2"

***Non fourni**
***Nicht geliefert**
***not supplied**
***No suministrado**



SLIDSOFT®

Logiciel de calcul
(quantitatif, dimensionnement ...)

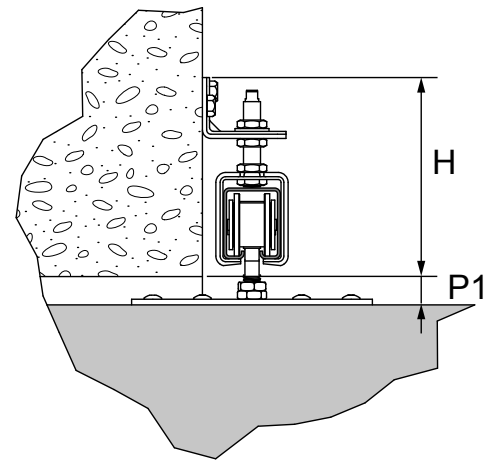
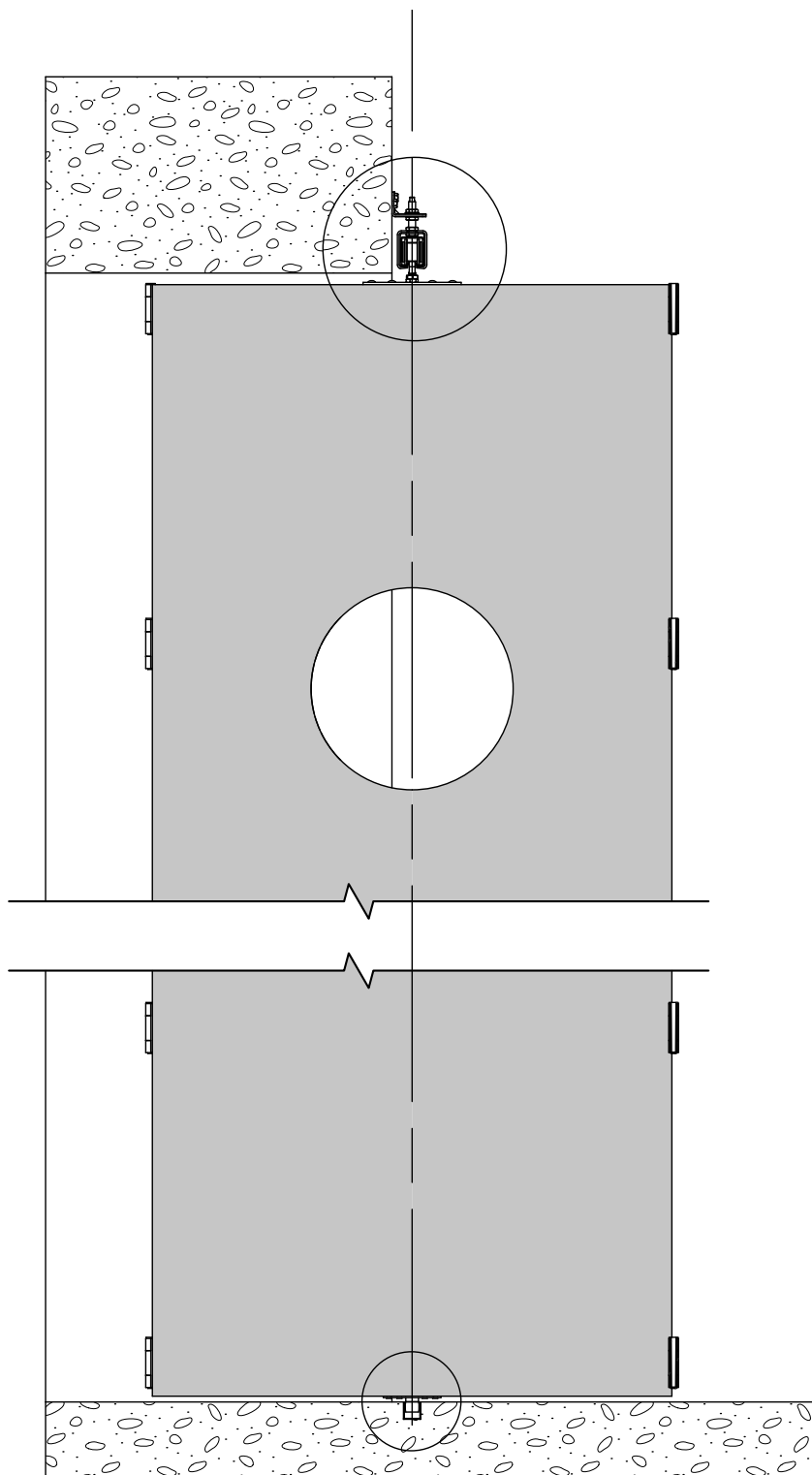
Computation software
(quantitative, sizing...)


Berechnungsprogramm
(quantitativ, Größenbestimmung...)

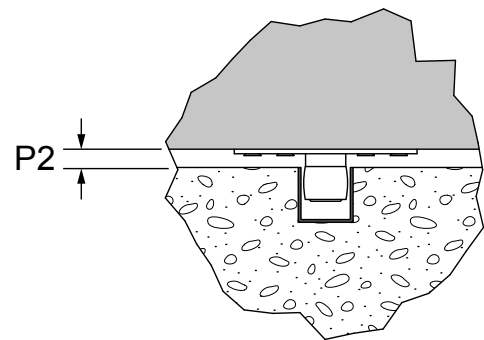
Programa de cálculo
(cuantitativo, dimensionamiento...)


www.mantion.com





	H	P1
3530	108 mm	13 mm
5040	140 mm	20 mm
6255	176 mm	25 mm
8570	224 mm	37 mm



	P2
3530	5 mm
5040	10 mm
6255	10 mm
8570	15 mm

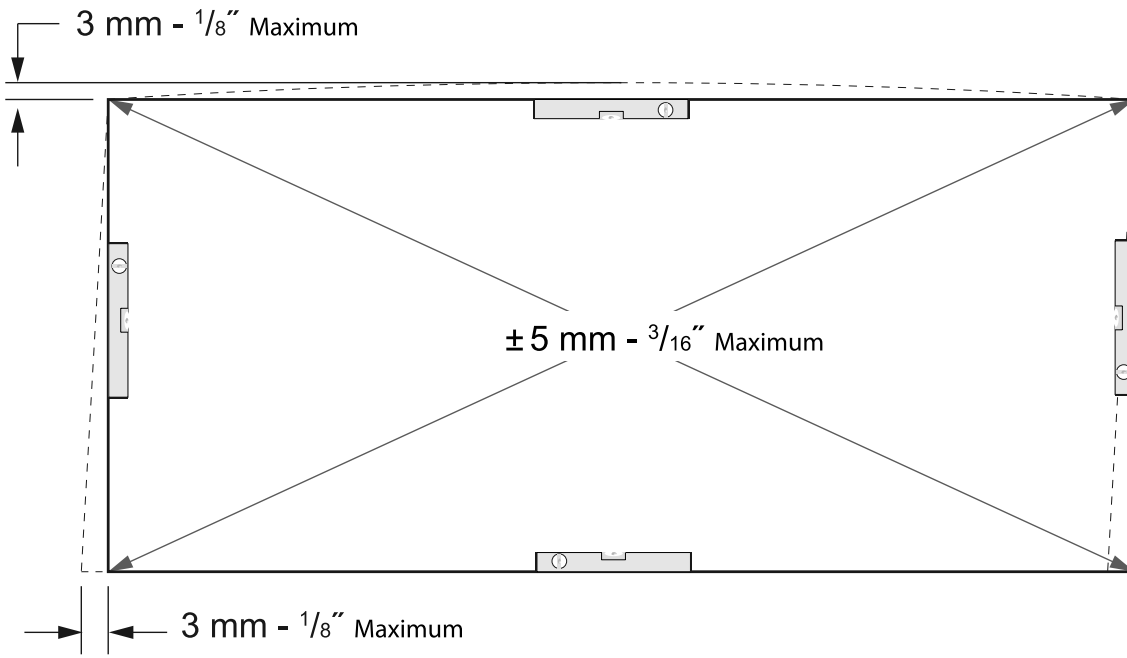
Pour détailler votre projet, c'est facile !
 Il vous suffit de renseigner les dimensions de
 votre baie et vos options.
 Vous aurez aussi accès au détail complet des
 produits et plans.

It is easy to determine the solution!
 Simply enter the dimensions of your opening
 and your options.
 You will also have access to the full details
 of the products and plans.

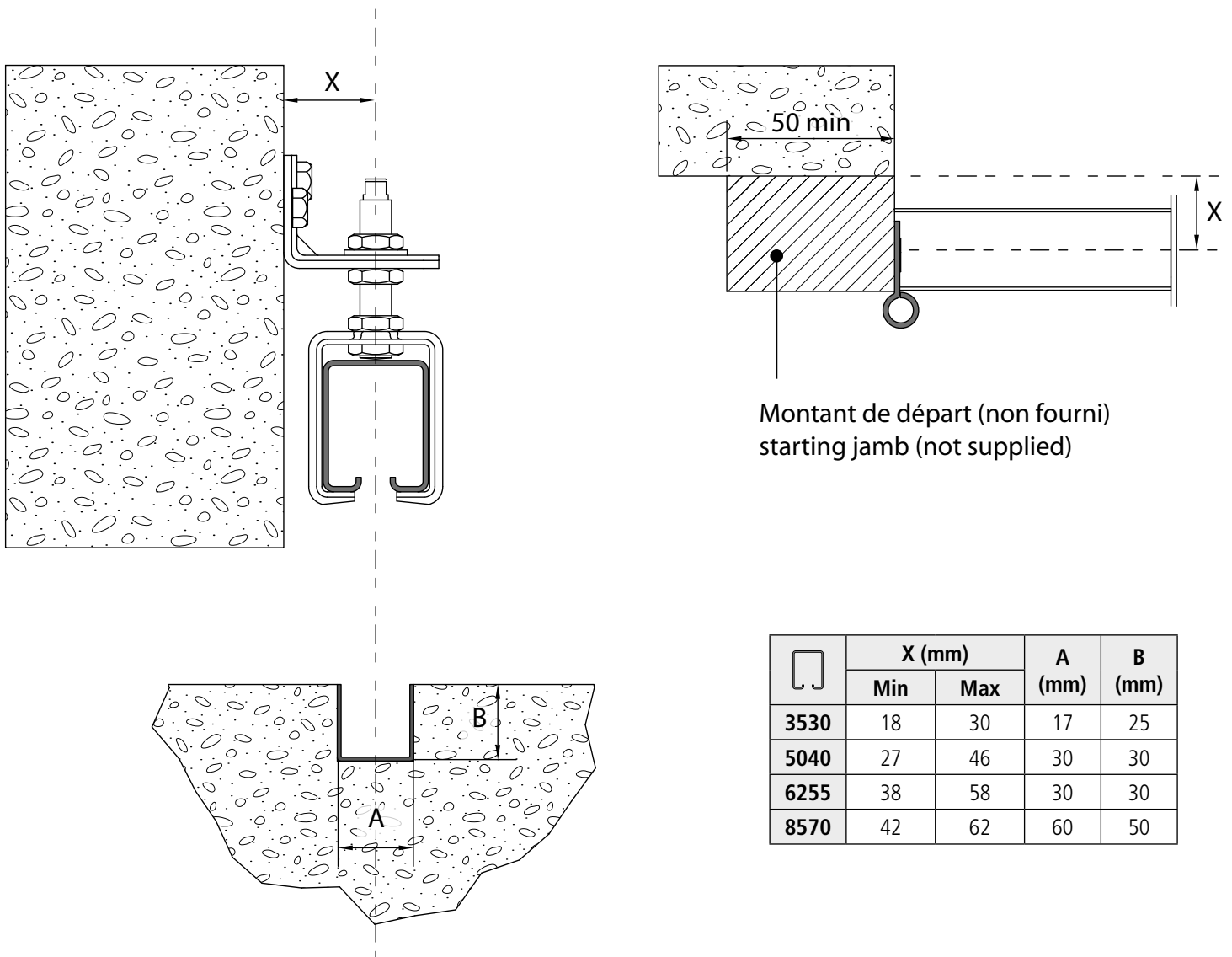


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TOLÉRANCES DE LA BAIE - TOLERANCE OF THE OPENING

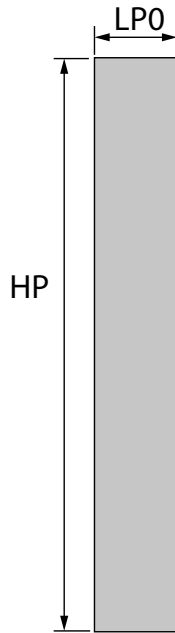


MAÇONNERIE - MASONRY



	X (mm)		A (mm)	B (mm)
	Min	Max		
3530	18	30	17	25
5040	27	46	30	30
6255	38	58	30	30
8570	42	62	60	50

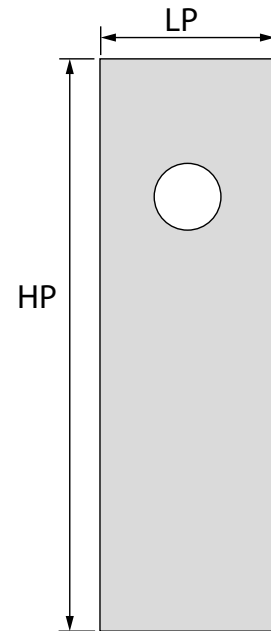
demi-panneau - Half panel



$$200 \text{ mm} \leq LP0 \leq 450 \text{ mm}$$

$$LP0 = (LP/2) - (Ep/2) - R$$

panneaux - panels



$$400 \text{ mm} \leq LP \leq 900 \text{ mm}$$

$$LP = \frac{L - (Np \times 2T) + (Ep/2) + R}{(Np - 0.5)}$$

R = rayon du noeud de charnière
beam of the axle of hinge

Np = nombre total de panneaux
total number of panels

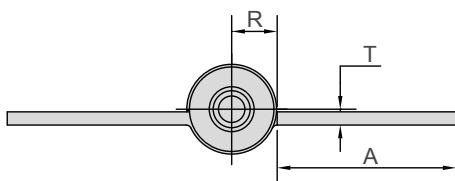
L = largeur de baie
width of the opening

Ep = épaisseur des panneaux
panels thickness

$$HP = H - P$$

H = Hauteur de baie
Height of the opening

	3530	5040	6255	8570
P (mm)	18	30	35	52



		R (mm)	T (mm)	A (mm)
3530	1510C	7	2.3	23
5040	1512C	9	3	34
6255	1514C	10.5	3.5	40
8570	1516C	12	4	38

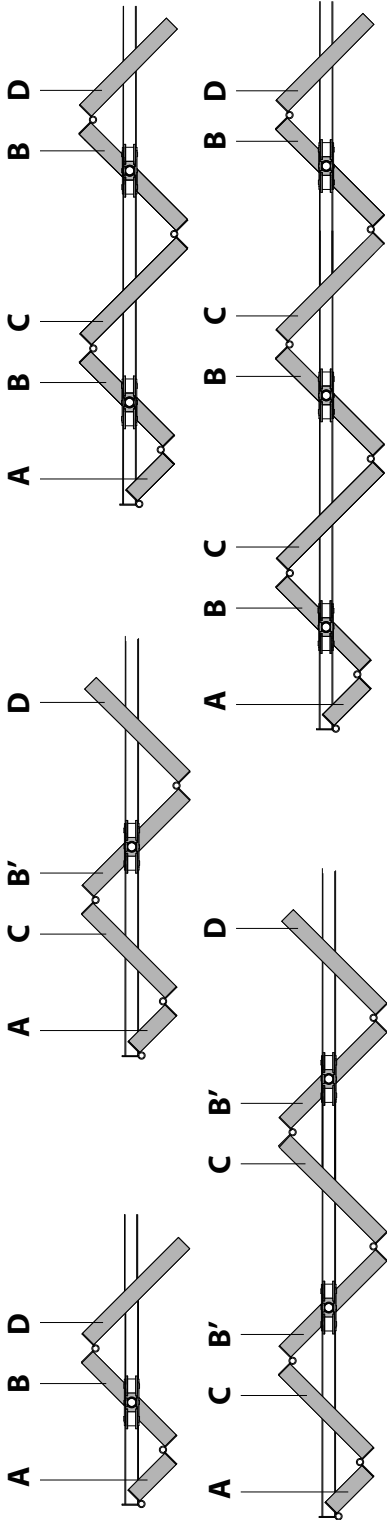
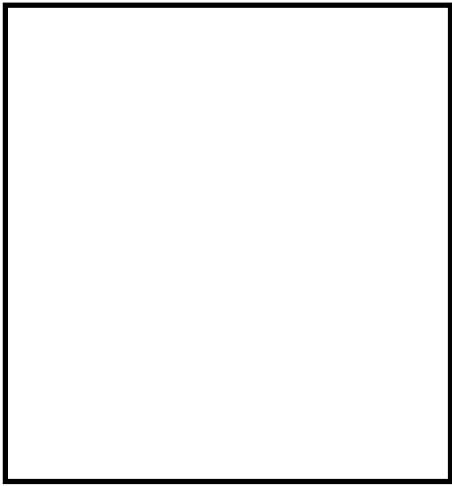
A = épaisseur mini des panneaux
minimum thickness of panels



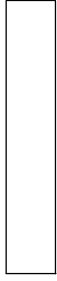
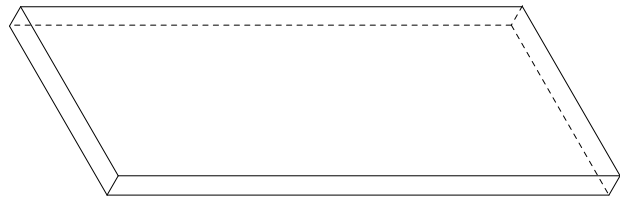
Logiciel de calcul
(quantitatif, dimensionnement ...)

Computation software
(quantitative, sizing...)

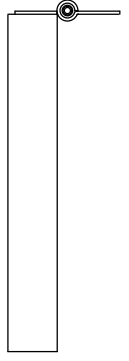
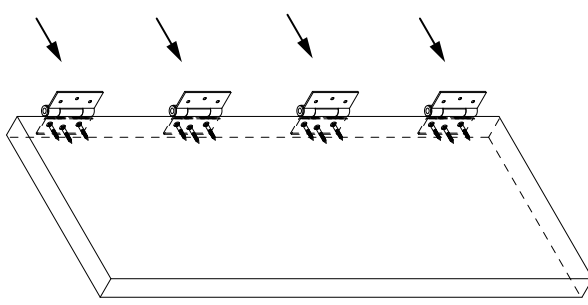
MONTAGE AVEC PORTILLON - ASSEMBLY WITH SERVICE DOOR



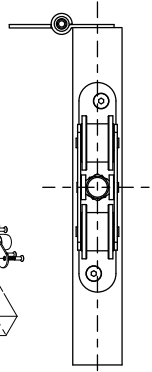
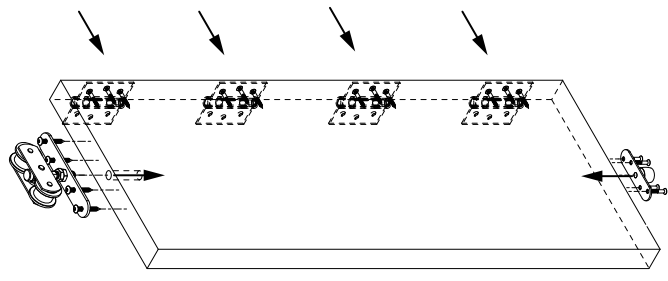
D



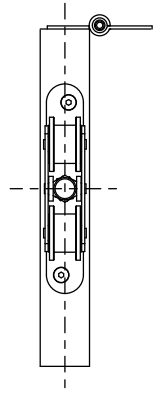
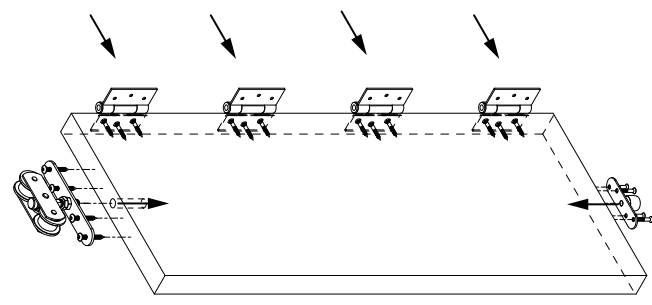
C



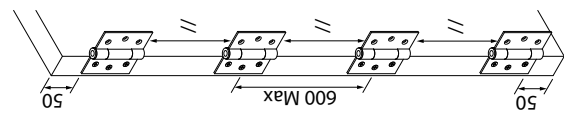
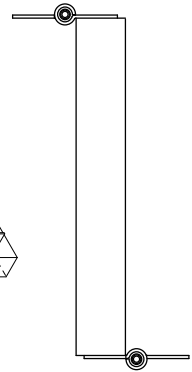
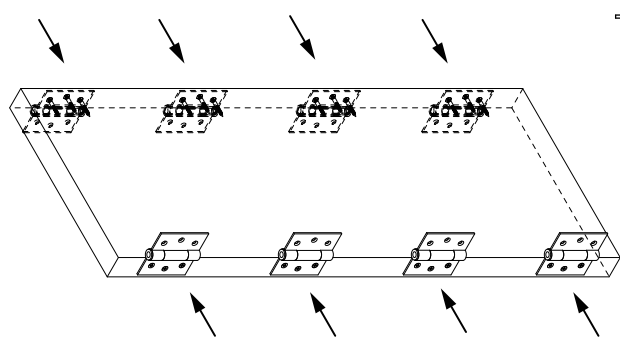
B'



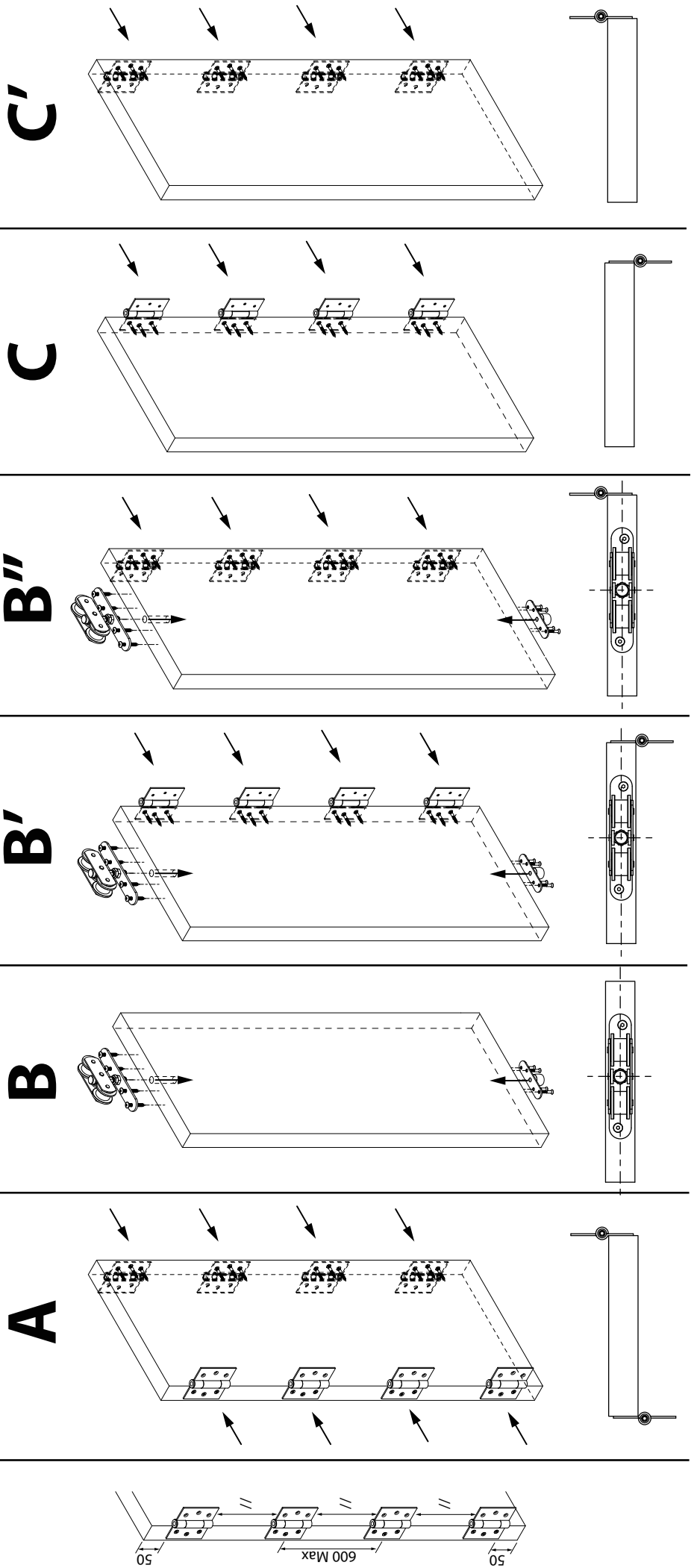
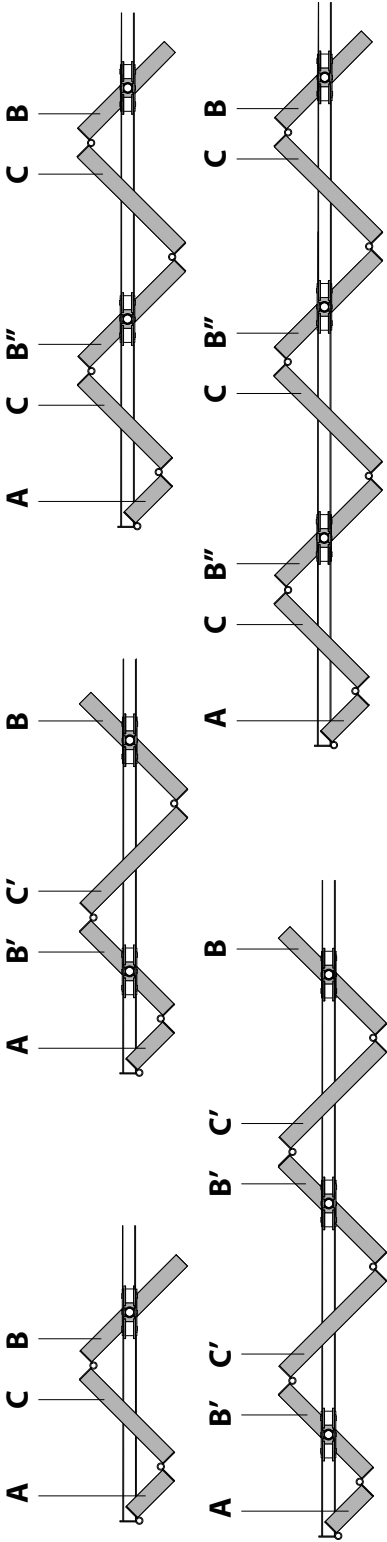
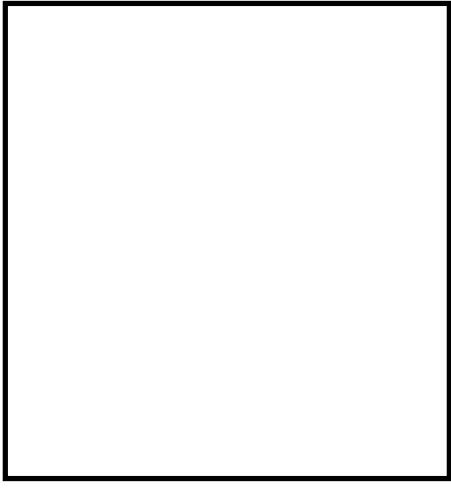
B

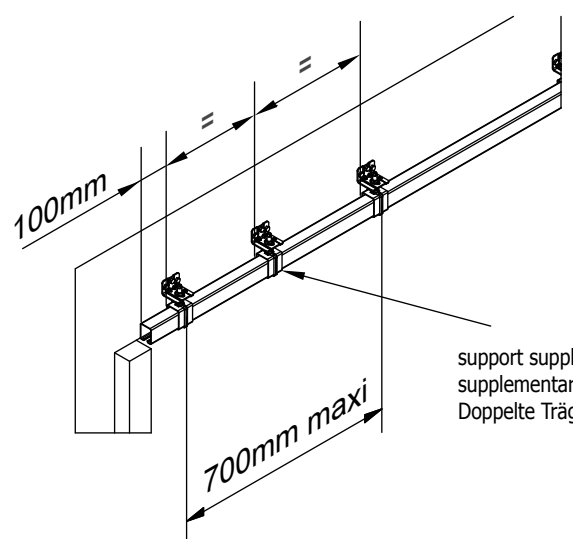
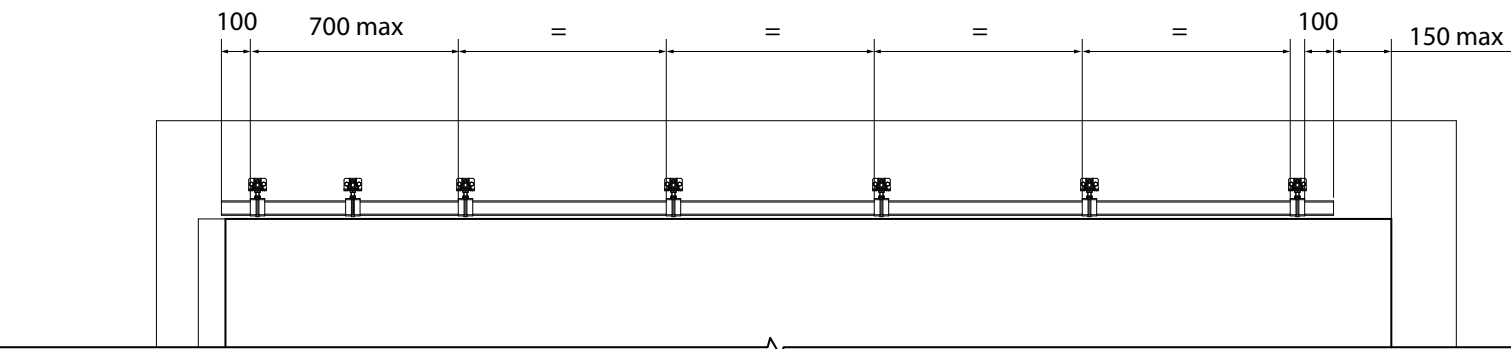



A



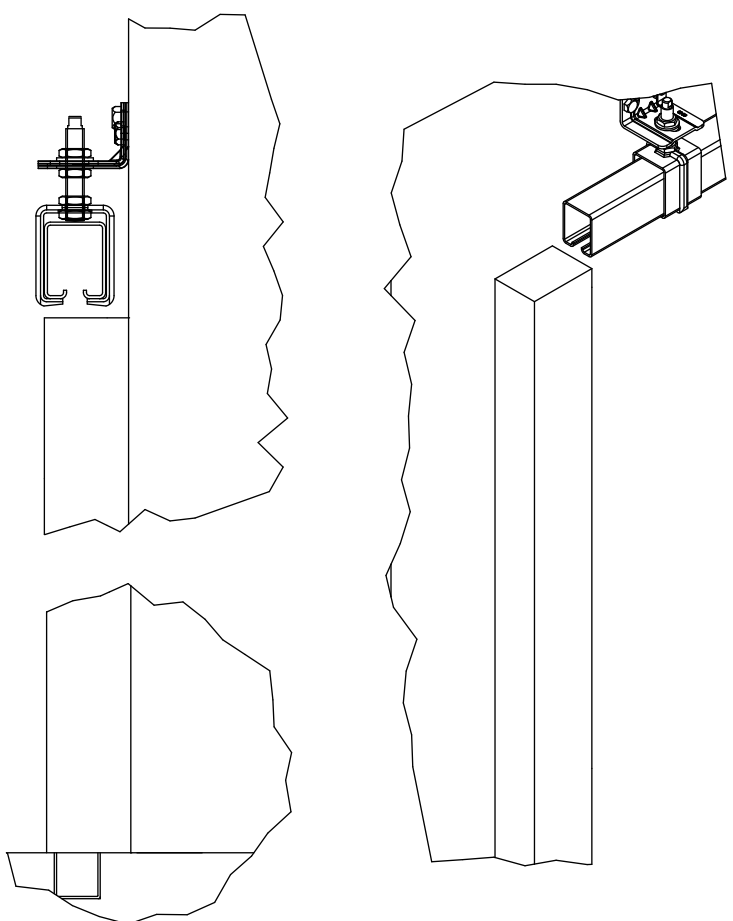
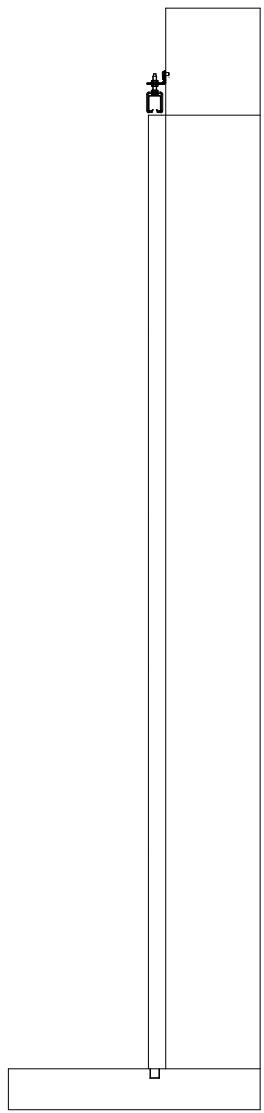
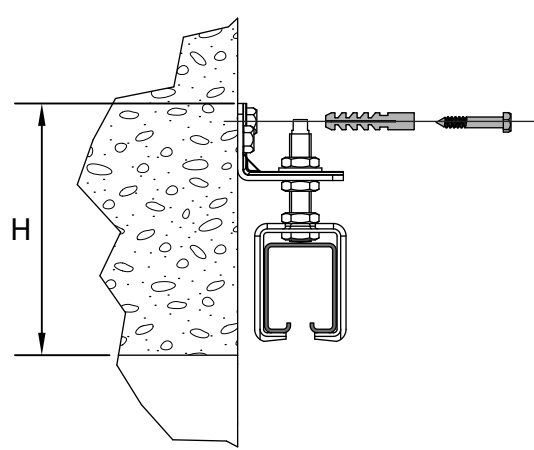
MONTAGE SANS PORTILLON - ASSEMBLY WITHOUT SERVICE DOOR






	H
3530	108 mm
5040	140 mm
6255	176 mm
8570	224 mm

support supplémentaire dans la zone de stockage
 supplementary support on the pushback side
 Doppelte Trägeranzahl auf der Öffnungsseite anbringen

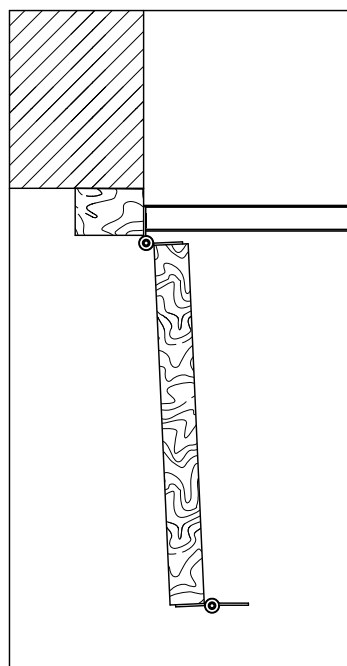
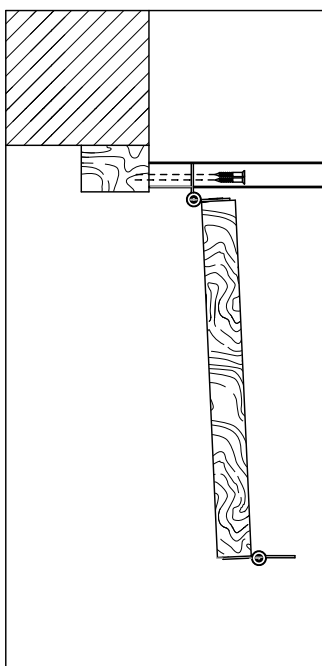
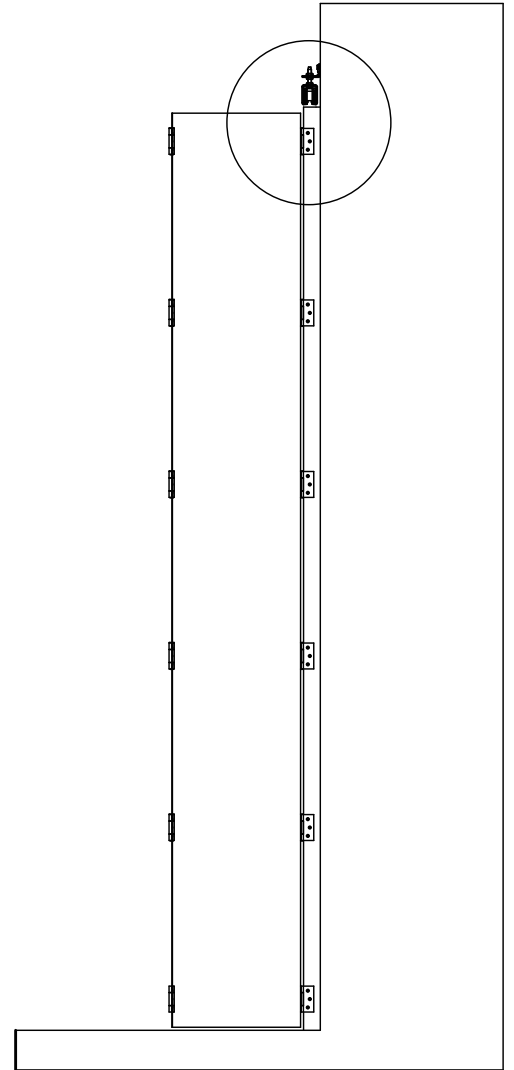
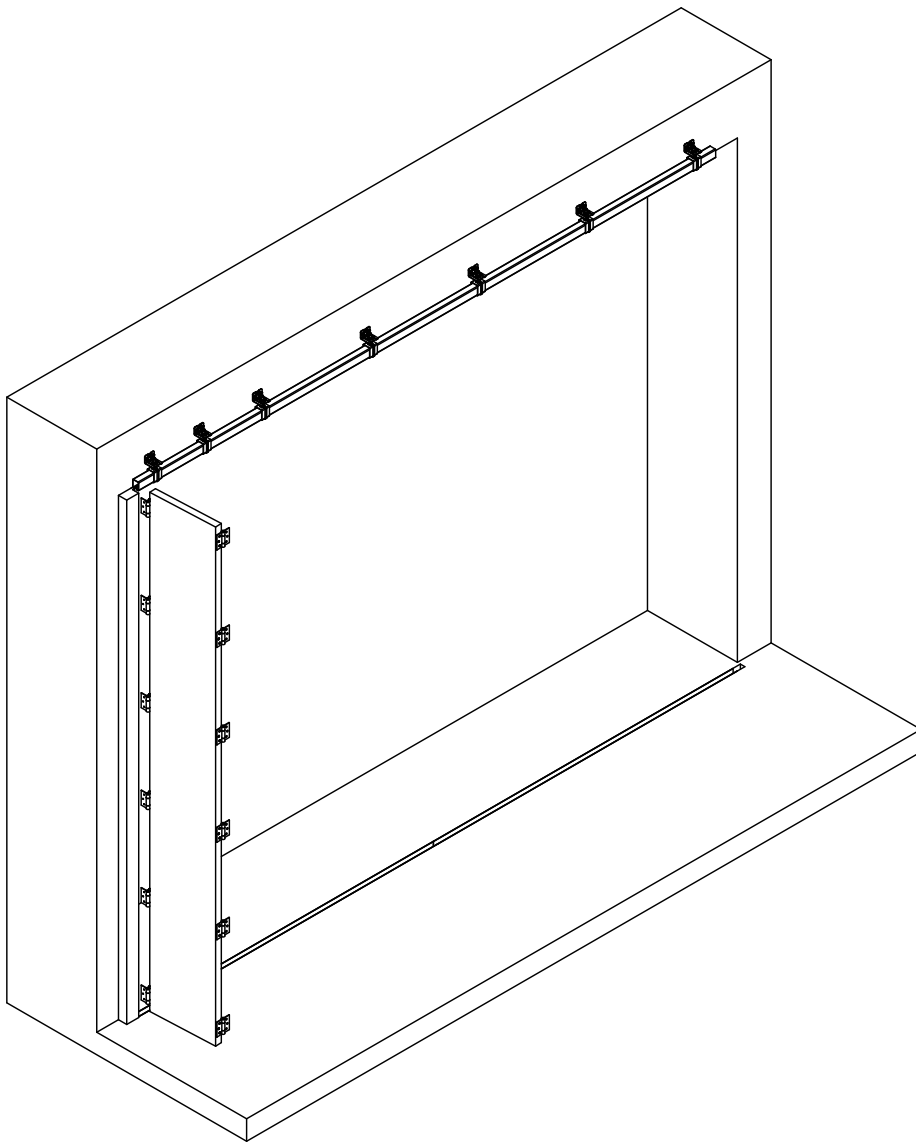





il est recommandé de bien nettoyer l'intérieur des profils

it is recommended that the inside of the tracks be correctly cleaned

die Innenseiten der Profile gut zu reinigen



	P1
3530	13 mm
5040	20 mm
6255	25 mm
8570	37 mm

