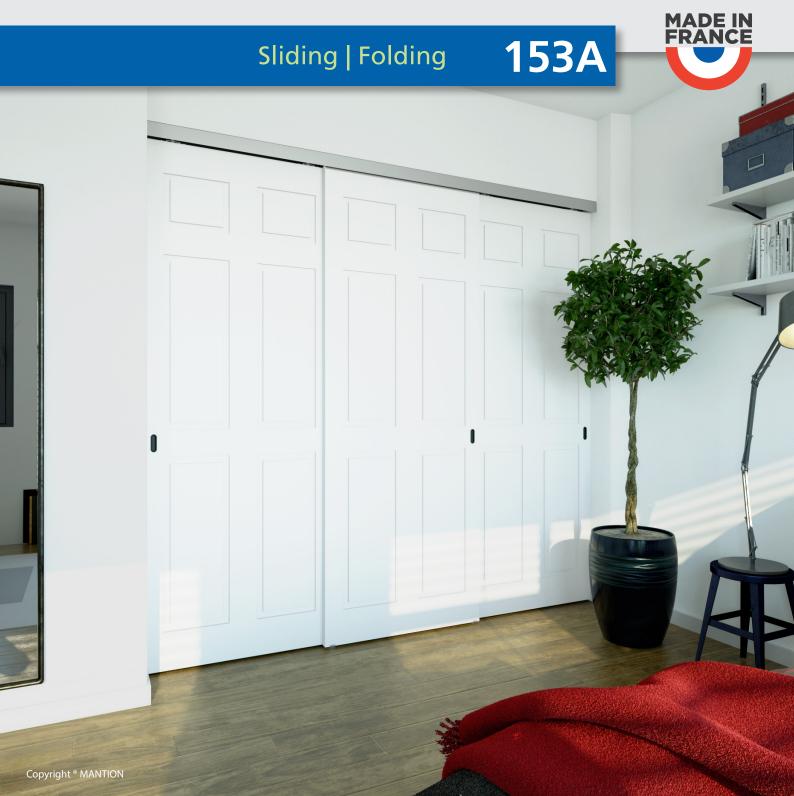




-WINISPORT®-

Sliding systems for wardrobe doors and furniture doors



MANTION designs and manufactures **sliding systems** since 1920





A word from the CEO

Mantion has come a long way since it was founded in 1920 and we now have a presence in all over the world. Our products have become the benchmark in sliding systems, thanks to their robustness and ease of use.

We attribute this development to the dynamic and professional nature of our teams, who continually search for new solutions,

and to the control we have over all of our industrial processes, whether integrated or within our production subsidiaries. It is also due to our market presence, the constant attention we pay to the needs of professionals, and our desire to provide a true technical and commercial service.

Our greatest strength undoubtedly lies in the values that guide us in our day-to-day operations - respect for and confidence in people, a seaking for adventure and challenges, and loyalty and trust in our relationships. Without them, nothing of what we do would be possible.

In such a competitive and ever-changing sector, we are firmly focused on the future. Our values, coupled with our capacity for change and innovation, help us to tackle this century's challenges ... so together we can go even further!

Denis **SCHNOEBELEN**



Innovation

Aiming to be at the cutting edge of innovation and the forerunner in its sector, the Mantion group invests around 4% of its turnover back into research. 20 dedicated people (10% of the group's workforce) work daily in three laboratories:

- Besancon: mechanics lab for heavy sliding applications
- Warsaw: mechanics lab for sliding cupboard doors
- Genlis: electrotechnical and electronics lab for drives.

University labs - at the forefront of innovation - and institutions such as the French Technical Centre for Mechanical Industries support Mantion in conducting highly-targeted research.

Mantion routinely files international patents to protect its innovations.



A wide range of products for construction finishing & fitting work:

- Lightweight sliding systems for interior doors (cupboards, wood and glass partition doors, pocket doors and more)
- Heavy sliding systems for industrial doors, gates, fireproof doors and shutters
- Drives for sliding doors, sliding shutters and swinging shutters
- Building foyer doors





Guarantee Certificate









A safety insurance regarding the performance of fittings for sliding doors:

Simple and efficient:

By requiring the characteristics of a product according to the European standard, you will avoid inconvenience such as bad sliding, blocking or early wearing.

What does the European standard EN 1527 indicate?

It defines objective quality criteria for a complete set of fittings for sliding doors (tracks, brackets, rollers, stops and guides):

- Corrosion resistance (resistance to salt spray / test EN1677)
- Initial friction (initial max. force required to open and close the panels)
- Durability (number of cycles)

It determines the conditions in which the tests have to be made. This allows an easy and real comparison between different competing products:

- Door under 100 kg: Height: 2 m. & stroke: 0.80 m. or Height: 2 m. & stroke: 2 m*.
- Door over 100 kg: Height: 2 m & stroke: 2 m
- * all our tests for doors weighing less than 120 kg were carried out on a portal frame: Height 2 m. & stroke 0.80 m.

It indicates the performance of fittings according to the tests results:











** This guarantee applies within the limit of a number of cycles specific to each range and the conditions of installation and use available on: WWW.MANTION.COM

CORROSION RESISTANCE [C]

grade 1	grade 2	grade 3	grade 4	grade 5
24 h*	48 h*	96 h*	240 h*	480 h*

^{*}Number of hours of resistance to salt spray (Standard EN1670)

INITIAL FRICTION [F]



measured without the use of damper closer or hydraulic closer stop

	grade 1	grade 2	grade 3
Door of 50 Kg	50 N*	30 N*	10 N*
Door from 51 to 100 Kg	80 N*	50 N*	20 N*
Door from 101 to 330 Kg	90 N*	60 N*	30 N*
Door over 330 Kg	5 %**	3 %**	2 %**

^{*(10}N): 10 newton correspond to a force of approx. 982 g to start movement of panel

DURABILITY [D]

grade 1	grade 2	grade 3	grade 4	grade 5	grade 6
5 000 c*	10 000 c*	25 000 c*	50 000 c*	75 000 c*	100 000 c*

^{*}Number of cycles

Mantion certifies* the performance of its fittings for sliding doors and gives you the guaranty of high quality products.

The different Mantion products have been designed, produced and tested to be used together. In order to avoid any technical problem or early use of fittings, require MANTION products.

^{**}Percentage of the mass

^{*} This guaranty of durability applies to complete sets of Mantion products: tracks, rollers, brackets, stops and guides which are used and installed according to Mantion instructions (capacity and number of cycles).

SUMMARY - Sliding systems for wardrobe doors and furniture doors



FURNITURE DOORS



- MINITUB ®Capacity/door: 6 kg - Track: aluminium - Movement: straight .	06
- MEDIUM®	08 curve .

WARDROBE DOORS



∵ ∵∟	- <i>PICO</i> ® <i>13 - 25 - 26</i>
<u> </u>	- PICO®60
	- <i>PICOSTAR®2</i>
12000	- <i>PICOSTAR®18</i>
	- <i>PICOSTAR®19</i>
	- <i>TUBEL</i> ®
\Box	- SAF®-TWIN

FOLDING DOORS



ት_ች	- 5300 24 Capacity/panel: 15 kg - Track: aluminium - Movement: folding .
	- <i>TANGO</i> 26 Capacity/panel: 40 kg - Track: aluminium - Movement: folding .

MISCELLANEOUS



- Accessories	28
- MANTION also offers	30
- SLIDSOFT	31



System for furniture doors

MINITUB ®

See details of the standard EN 1527 p.4

6 KG

	CAPACITY/PA	ANEL 6 KG	700 000 cyc
	TRACK	ALUMINIU	M
	MOVEMENT	STRAIGHT	

SETS for 2	panels	
Item Nr.	Description	
MINITU100	Set including: - 4 sliders MINITUB 0111 - 3 guides 1123 - 2 finger pulls 1293 - 2 tracks 1609 of 1 m. length. - Screws and mounting instructions	20
MINITU150	Set including: - 4 sliders MINITUB 0111 - 3 guides 1123 - 2 finger pulls 1293 - 2 tracks 1609 of 1.5 m. length. - Screws and mounting instructions	20
	Sciews and mounting instructions	

	TRACKS		
	1609/150	Aluminium track 16 x 9 mm, drilled to Ø 3.5 mm every 220 mm, 1.50 m long	48
ĺ	1609/200	Aluminium track 16 x 9 mm, drilled to \emptyset 3.5 mm every 220 mm, 2 m long	48

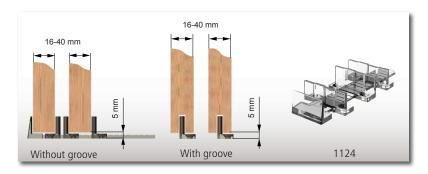
GEAR		
MINITU	Gear including: - 2 sliders MINITUB 0111 - 1 guide 1123 - 1 finger pull 1293 - Screws and mounting instructions	10

SLIDERS		
0111	Removable polyamide slider for track 1609	100
0112	Non-removable polyamide slider for track 1609	100

ACCESSORIES			
1123	Bottom guide in polyamide	10	
1124	Universal guide in transparent Polycarbonate who can equip 2 doors (can be cut). 2 solutions of installation: - without groove (1 guide of each side of the door) - with groove 5 x 15 mm.		
1293	Finger pull in ABS	10	
1083	Cylindrical stop in galvanized steel for center-closing doors	10	







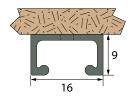
0112



System for fitted furniture of small height (kitchen cabinets, cupboards, storage cupboards in caravans and ships).

- Smooth and silent sliding thanks to the polyamide slider
- Easy and quick to fit and to remove (simply by tilting the door - slider 0111)
- Exist in non removable version (slider 0112)





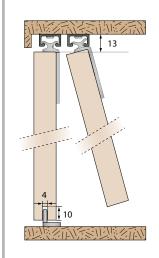
Track 1609 (1.50 - 2 m)

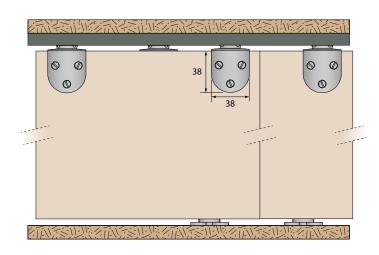




Cylindrical stop

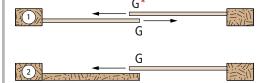
MINITUB®



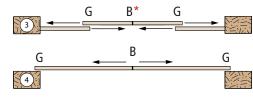




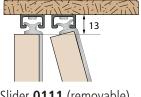
It is recommended that the inside of the track is lightly greased with vaseline oil.



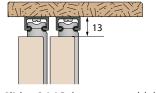
G*: guide 1123



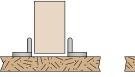
B*: cylindrical stop 1083

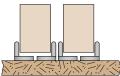


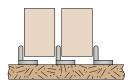
Slider 0111 (removable)

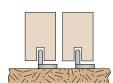


Slider **0112** (non removable)









Examples of the use of the guide 1123





System for furniture doors

MEDIUM

See details of the standard EN 1527 p.4

CAPACITY/PANEL 14 KG (PANELS) 4 KG (CURTAINS)

TRACK GALVANIZED STEEL (9001G)

ALUMINIUM (9001A)

MOVEMENT STRAIGHT AND CURVE

SETS for 2 panels			
Item Nr.		Description	
MED14CA/200	ALUMINIUM	Set including: - 1 aluminium track 9001A/200 of 2 m. length - 9 brackets 9003 - 4 rollers 99005 - 2 ornemental end stopr 9108 - 2 guides 1103 - Screws and mounting instructions	10
MED14C/200	STEEL	Set including: - 1 steel track 9001G/200 of 2 m. length - 9 brackets 9003 - 4 rollers 99005 - 2 ornemental end stopr 9108 - 2 guides 1103 - Screws and mounting instructions	10

TRACKS &	TRACKS & ACCESSORIES common to all versions				
9001A/200	ALUMINIUM	Aluminium track 19 x 19 mm, drilled to Ø 3.5 every 110 mm - Length: 2 m.	6		
9001A/500	Ĭ	Ditto. Length: 5 m.	6		
9001AC450	ALI	Aluminium curved track 19 x 19 mm - Radius : 450 mm			
9001G/200	급	Galvanized steel track 19 x 19 mm, drilled to \emptyset 3.5 every 110 mm - Length: 2 m.	6		
9001G/500	STE	Ditto. Length: 5 m.			
9001GC450		Galvanized steel curved track 19 x 19 mm - Radius : 450 mm			
9003	Brad	cket for track 9001 for wall and soffit fixing	50		
9108	Orn	emental end stop for track 9001	10		

ROLLERS & ACCESSORIES for straight doors			
99005	Top fixing roller	10	
99006	Side fixing roller	10	
99007	Side fixing roller with fixing plate. For panels up to 20 mm thickness.	10	
1293	Finger pull in ABS. Mortising type	10	
1103	Polyamide guide - Screwing type for channel of 6x18 mm.	10	
1124	Universal guide in transparent Polycarbonate who can equip 2 doors (can be cut). 2 solutions of installation: - without groove (1 guide of each side of the door) - with groove 5 x 15 mm.		

TROLLEYS & ACCESSOIRES for curtains			
99701	Intermediate single trolley (2 Kg maxi)	10	
99702	Intermediate double trolley (4 Kg maxi)	10	
99703	Leading double trolley (4 Kg maxi)	10	
99704	End holder mounted at the opposite end of art. 99703	10	









ROLLERS & ACCESSORIES for straight doors













TROLLEYS & ACCESSOIRES for curtains, lorry tarpaulins, etc ...









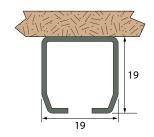




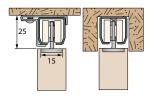
Light sliding system for wardrobe doors, curtains and lorry tarpaulins

- To be used with either a single or a double track
- Same bracket for wall and soffit fixing
- Very convenient for installations with curves

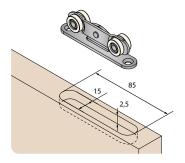




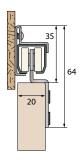
Track 9001 (steel or aluminium) (2 - 5 m)



Fixing on the ceiling (with roller 99005)

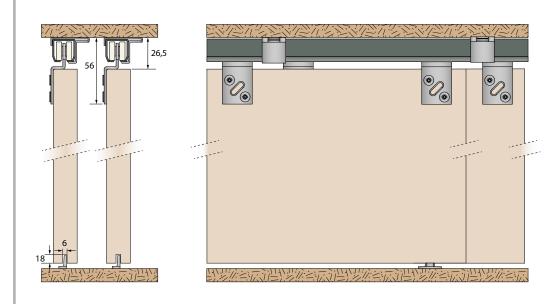


Routing for roller 99005



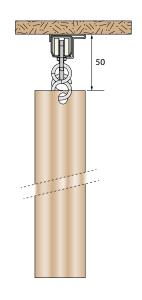
Fixing to the wall (with trolley 99007)

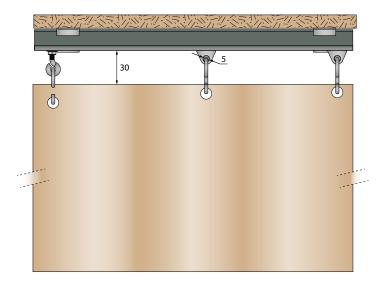
MEDIUM



MEDIUM for curtains, lorry tarpaulins, etc ...

14 Kg (panels)







System for wardrobe doors

PICO® 13 - 25 - 26

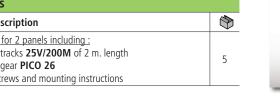
See details of the standard EN 1527 p.4

13 KG (PICO 13) CAPACITY/PANEL 25 KG (PICO 25 & 26)

PVC TRACK

MOVEMENT **STRAIGHT**

SET for 2 panels			
Item Nr.	Description		
PICO26-200T	Set for 2 panels including: - 4 tracks 25V/200M of 2 m. length - 2 gear PICO 26	5	



PVC TRAC	KS AND STOPS common to all versions	
25/200B	White PVC track, mortising type - 2 m long For upper and lower guidance	30
25/200M	Brown PVC track, mortising type - 2 m long For upper and lower guidance	30
25/300B	White PVC track, mortising type - 3 m long For upper and lower guidance	30
25/300M	Brown PVC track, mortising type - 3 m long For upper and lower guidance	30
25/500B	White PVC track, mortising type - 5 m long For upper and lower guidance	50
25/500M	Brown PVC track, mortising type - 5 m long For upper and lower guidance	50
25V/200B	White PVC track, screwing type - 2 m long For upper and lower guidance	30
25V/200M	Brown PVC track, screwing type - 2 m long For upper and lower guidance	30
25V/300B	White PVC track, screwing type - 3 m long For upper and lower guidance	30
25V/300M	Brown PVC track, screwing type - 3 m, long For upper and lower guidance	30
10025	Stop to keep the panels in closed position	20

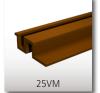
GEAR with mortising type rollers			
PICO13	Gear including: - 2 rollers 0113 mortising type - 2 guides 1113 mortising type - Screws and mounting instructions	10	
PICO25	Gear including: - 2 rollers 0125 mortising type - 2 guides 1125 mortising type - Screws and mounting instructions	10	

GEAR with screwing type rollers			
PICO26	Gear including: - 2 rollers 0126 , screwing type, mounted on ball bearings - 2 guiding plates 1155 , screwing type - Screws and mounting instructions	10	











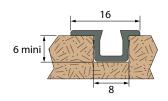




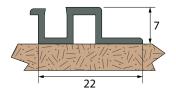


The PICO range is designed for timber framed doors of cupboards, wardrobes.

- The adjustable rollers enable an easy vertical adjustement of the door
- Doors can be very easily removed
- No pelmet is required since tracks and rollers are hidden in the frame
- Two different types of tracks : screwing and mortising



Track 25 (mortising type) (2 - 3 - 5 m)



Track 25V (screwing type) (2 - 3 m)

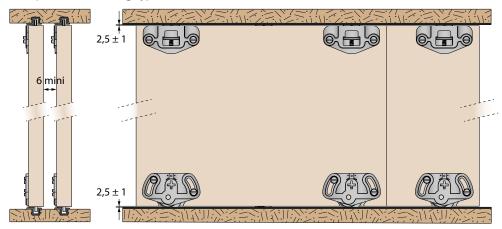


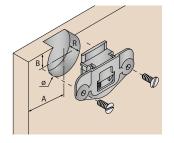


The stop **10025** allows you to immobilize panels in a choosen position.

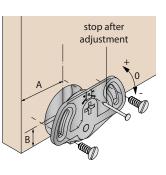
PICO® 13 & PICO 25

Example with mortising type tracks



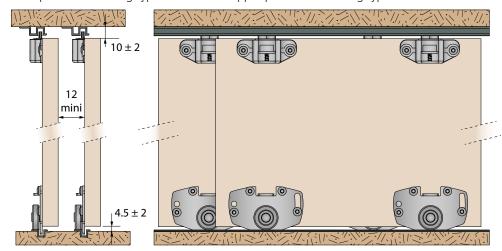


	PICO13	PICO25
Α	35	50
В	10	10
R	9	13
Ø	30	35



PICO® 26

Example with screwing type track on the upper part and mortising type track on the bottom





System for wardrobe doors

PICO®60



See details of the standard EN 1527 p.4

CAPACITY/PANEL 60 KG

TRACK ALUMINIUM & PVC

MOVEMENT STRAIGHT

SETS for 2 and 3 panels packaged in PET tube		
Item Nr.	Description	
PICO60-200T	Set for 2 panels including: - 2 PVC top tracks 25V/200M in 2 m length - 2 aluminium bottom tracks 60/200 in 2 m length - 2 gears PICO60 - Screws and mounting instructions	5
PICO60-300T	Set for 3 panels including: - 2 PVC top tracks 25V/200M in 3 m length - 2 aluminium bottom tracks 60/200 in 3 m length - 3 gears PICO60 - Screws and mounting instructions	5

PVC TOP TRACKS				
25/200B	White PVC track, mortising type - 2 m long For upper and lower guidance	30		
25/200M	Ditto in brown	30		
25/300B	White PVC track, mortising type - 3 m long For upper and lower guidance	30		
25/300M	Ditto in brown	30		
25/500B	White PVC track, mortising type - 5 m long For upper and lower guidance	50		
25/500M	Ditto in brown	50		
25V/200B	White PVC track, screwing type - 2 m long For upper and lower guidance	30		
25V/200M	Ditto in brown	30		
25V/300B	White PVC track, screwing type - 3 m long For upper and lower guidance	30		
25V/300M	Ditto in brown	30		

ALUMINIUM BOTTOM TRACKS		
60/200	Aluminium single track, screwing type, drilled every 0.22 m - 2 m length	30
60/300	Aluminium single track, screwing type, drilled every 0.3 m - 3 m length	30

GEAR for one PANEL		
PICO60	Gear including: - 2 rollers 0160 mounted on accurate ball bearings - 2 guides 1155 -1 stopper - Keep the panel in position - Screws and mounting instructions	10

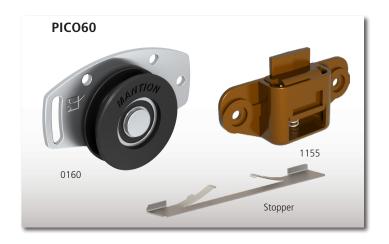








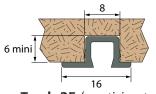




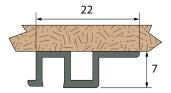
The PICO® range is designed for timber framed doors of cupboards, wardrobes.

- The adjustable rollers enable an easy and precise vertical door adjustement
- Doors can be very easily removed
- No pelmet is required: tracks and rollers are hidden in the frame
- Aluminium bottom track

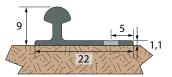




Track 25 (mortising type) (2 - 3 - 5 m)



Track 25V (screwing type) (2 - 3 m)

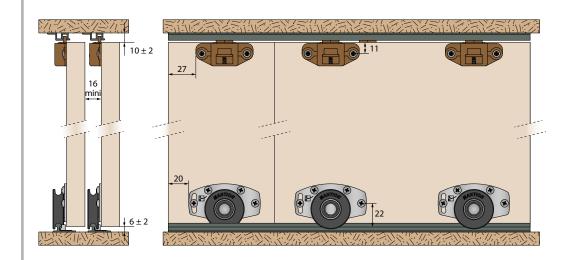


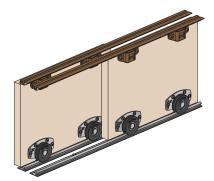
Track 60 (screwing type) (2 - 3 m)

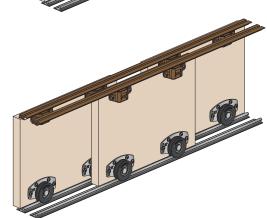


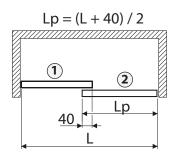
L'arrêt stop vous permet d'immobiliser les panneaux dans une position donnée.

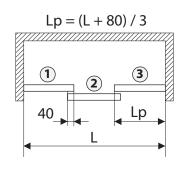
PICO®60













System for wardrobe doors

PICOSTAR® 2

For panel thickness: from 12 to 19 mm

See details of the standard EN 1527 p.4

CAPACITY/PANEL 55 KG

TRACK ALUMINIUM

MOVEMENT STRAIGHT

SETS packaged in PET tube - without handles

Item Nr.	Description
72/200A	Set of natural anodised tracks in 2 m lengths for 2 panels; - 1 aluminium set of upper and lower tracks + housing in 2 m. length - 1 aluminium finishing profile 61T of 2 m. lenght - 4 PICO59 rollers and 4 PICO59 guides - Screws and mounting instructions
72/200B	Ditto lacquered white (RAL 9016) finishing
72/300A	Set of natural anodised tracks in 3 m lengths for 3 panels : - 1 aluminium set of upper and lower tracks + housing in 3 m. length - 2 aluminium finishing profile 61T of 2 m. lenght - 6 PICO59 rollers and 6 PICO59 guides - Screws and mounting instructions
72/300B	Ditto lacquered white (RAL 9016) finishing

SETS PICOSTAR 2



PICOSTAR 2 HANDLES



10





Components by piece:

71G/280A

71G/280B

71V/280A

71V/280B

SET OF UPPER AND LOWER TRACKS 70/600A Aluminium set of upper and lower tracks + housing in 6 m. length 70/600B Ditto lacquered white (RAL 9016) finishing **GEAR**

Gear for equiping 1 panel:

HANDLES 2.8 m long – packaged by 2 in PET tube

12 to 19 mm thickness. - 2.8 m. length

12 to 19 mm thickness. - 2.8 m. length

Ditto lacquered white (RAL 9016) finishing

Ditto lacquered white (RAL 9016) finishing

Set of 2 anodized aluminium "drop" handles. Suiting for panels from

Set of 2 anodized aluminium"coma" handles. Suiting for panels from

Furnished with 6 snap-on bracket (3 on each side on the panel)

Furnished with 6 snap-on bracket (3 on each side on the panel)

	- 2 rollers equipped with nylon rollers mounted on precision ball
PICO59	bearings - 2 guides equipped with nylon rollers mounted on precision ball

Fixing screw and installation instructions

FINISHING PROFILES in lengths of 2 m 61T/200A Anodized aluminum profile (bottom of the door)- 2 m. length 8 61T/200B Ditto lacquered white (RAL 9016) finishing 8









ONLINE CALCULATION

Estimating the cost of your project is easy! Simply enter the dimensions of your opening and your options. You will also have access to the full details of the products and plans.

www.mantion.com



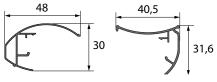
Top design range for the equipment of wardrobes and cupboards:

- QUALITY: The upper guide and roller are equipped with ball bearings for easy and silent motion
- DESIGN: Reversible upper track: one curved face and one
- INGENIOUS: suitable for panels from 12 to 19 mm thickness
- SAFETY: Antiderailing system on mountings
- CONVENIENCE: Damper closer system, keeps door closed
- SLIDSOFT®: online calculator



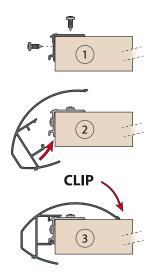
housing

Set of PICOSTAR tracks (2 - 3 - 6 m)



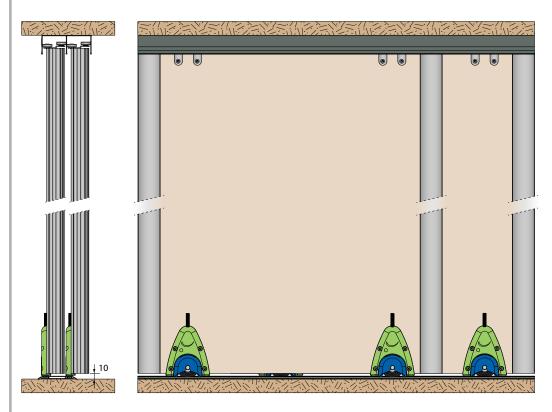
DROP handle 71G/280A 71G/280B

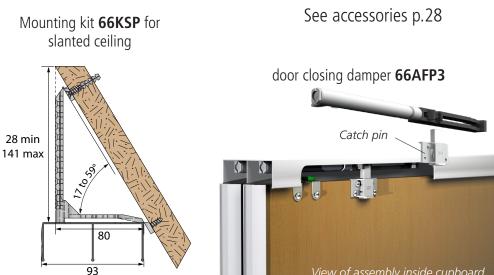
COMMA handle 71V/280A 71V/280B



Profiles are snapped on in 3 steps: it just takes a simple click! (example shown with DROP handle)

PICOSTAR® 2





View of assembly inside cupboard



System for wardrobe doors

PICOSTAR® 18

For panel thickness of 18 mm

See details of the standard EN 1527 p.4

CAPACITY/PANEL 55 KG

TRACK **ALUMINIUM**

MOVEMENT STRAIGHT

SETS packaged in PET tube - without handles

Item Nr.	Description
72/200A	Set of natural anodised tracks in 2 m lengths for 2 panels ; - 1 aluminium set of upper and lower tracks + housing in 2 m. length - 1 aluminium finishing profile 61T of 2 m. lenght - 4 PICO59 rollers and 4 PICO59 guides - Screws and mounting instructions
72/200B	Ditto lacquered white (RAL 9016) finishing
72/300A	Set of natural anodised tracks in 3 m lengths for 3 panels : - 1 aluminium set of upper and lower tracks + housing in 3 m. length - 2 aluminium finishing profile 61T of 2 m. lenght - 6 PICO59 rollers and 6 PICO59 guides - Screws and mounting instructions
72/300B	Ditto lacquered white (RAL 9016) finishing

SETS PICOSTAR 18



HANDLES 2.8 m long - packaged by 2 in PET tube

71E18/280A	Set of 2 anodized aluminium handles. Suiting for panels of 18 mm thickness 2.8 m. length
	Ditto lacquered white (RAL 9016) finishing
71H18/280A	Set of 2 anodized aluminium handles. Suiting for panels of 18 mm thickness 2.8 m. length
71H18/280B	Ditto lacquered white (RAL 9016) finishing

PICOSTAR 18 HANDLES



Components by piece:

SET OF UPPER AND LOWER TRACKS			
	70/600A	Aluminium set of upper and lower tracks + housing in 6 m. length	n
	70/600B	Ditto lacquered white (RAL 9016) finishing	
	GEAR		
	PICO59	Gear for equiping 1 panel: - 2 rollers equipped with nylon rollers mounted on precision ball bearings	10

FINISHING PROFILES in lengths of 2 m		
61T/200A	Anodized aluminum profile (bottom of the door)- 2 m. length	8
61T/200B	Ditto lacquered white (RAL 9016) finishing	8

Fixing screw and installation instructions

- 2 guides equipped with nylon rollers mounted on precision ball









ONLINE CALCULATION

Estimating the cost of your project is easy! Simply enter the dimensions of your opening and your options. You will also have access to the full details of the products and plans.

www.mantion.com



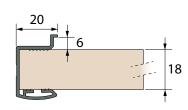
Top design range for the equipment of wardrobes and cupboards:

- QUALITY: The upper guide and roller are equipped with ball bearings for easy and silent motion
- DESIGN: Reversible upper track: one curved face and one flat face
- SAFETY: Antiderailing system on mountings
- CONVENIENCE: Damper closer system, keeps door closed
- SLIDSOFT®: online calculator

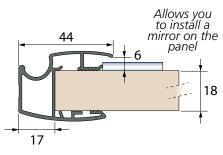


housing 5

Set of PICOSTAR tracks (2 - 3 - 6 m)

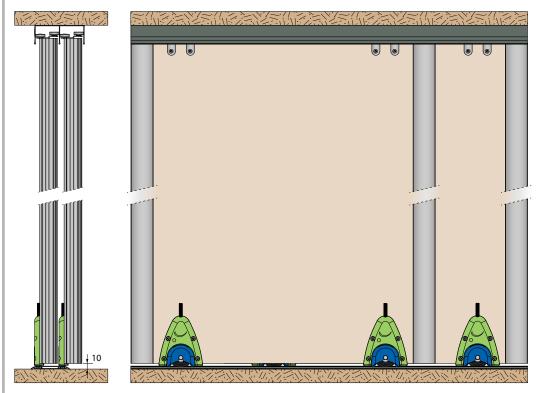


71E18/280A - 71E18/280B



71H18/280A - 71H18/280B

PICOSTAR® 18







System for wardrobe doors

PICOSTAR® 19

For panel thickness of 19 mm

See details of the standard EN 1527 p.4

CAPACITY/PANEL 55 KG

TRACK ALUMINIUM

MOVEMENT STRAIGHT

SETS packaged in PET tube - without handles

Item Nr.	Description
72/200A	Set of natural anodised tracks in 2 m lengths for 2 panels; - 1 aluminium set of upper and lower tracks + housing in 2 m. length - 1 aluminium finishing profile 61T of 2 m. lenght - 4 PICO59 rollers and 4 PICO59 guides - Screws and mounting instructions
72/200B	Ditto lacquered white (RAL 9016) finishing
72/300A	Set of natural anodised tracks in 3 m lengths for 3 panels: - 1 aluminium set of upper and lower tracks + housing in 3 m. length - 2 aluminium finishing profile 61T of 2 m. lenght - 6 PICO59 rollers and 6 PICO59 guides - Screws and mounting instructions
72/300B	Ditto lacquered white (RAL 9016) finishing

HANDLES 2.8 m long – packaged by 2 in PET tube

71E19/280A	Set of 2 anodized aluminium handles. Suiting for panels of 19 mm thickness 2.8 m. length
71E19/280B	Ditto lacquered white (RAL 9016) finishing
71G19/280A	Set of 2 anodized aluminium handles. Suiting for panels of 19 mm thickness 2.8 m. length
71G19/280B	Ditto lacquered white (RAL 9016) finishing
71V19/280A	Set of 2 anodized aluminium handles. Suiting for panels of 19 mm thickness 2.8 m. length
71V19/280B	Ditto lacquered white (RAL 9016) finishing
71H19/280A	Set of 2 anodized aluminium handles. Suiting for panels of 19 mm thickness 2.8 m. length
71H19/280B	Ditto lacquered white (RAL 9016) finishing

Components by piece:

SET OF UPPER AND LOWER TRACKS

70/600A	Aluminium set of upper and lower tracks + housing in 6 m. length
70/600B	Ditto lacquered white (RAL 9016) finishing
GEAR	

	Gear for equiping 1 panel:	
	- 2 rollers equipped with nylon rollers mounted on precision ball	
PICO59	bearings - 2 guides equipped with nylon rollers mounted on precision ball bearings - Fixing screw and installation instructions	10

FINISHING PROFILES in lengths of 2 m

61T/200A	Anodized aluminum profile (bottom of the door)- 2 m. length	8
61T/200B	Ditto lacquered white (RAL 9016) finishing	8
H-PROFILE FOR CREATING MULTI-PANEL DOORS		

	Anodised aluminium H-profile for creating multi-panel doors. One cambered surface and one flat surface. Length = 1.8 m	8
61H19/180AM	Ditto delivered with 12 felt shims and 16 holding clips for adding a mirror section (not glued on a panel)	8

SETS PICOSTAR 19



PICOSTAR 19 HANDLES









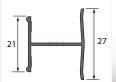
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Example for mounting a multi-panel door with a flat surface H-profile

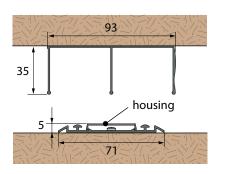
Example for mounting a multi-panel door with a cambered surface H-profile



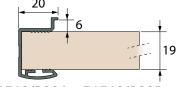
Top design range for the equipment of wardrobes and cupboards:

- QUALITY: The upper guide and roller are equipped with ball bearings for easy and silent motion
- DESIGN: Reversible upper track: one curved face and one flat face
- SAFETY: Antiderailing system on mountings
- CONVENIENCE: Damper closer system, keeps door closed
- SLIDSOFT®: online calculator

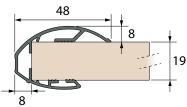




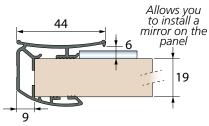
Set of PICOSTAR tracks (2 - 3 - 6 m)



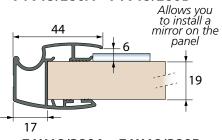
71E19/280A - 71E19/280B



71G19/280A - 71G19/280B



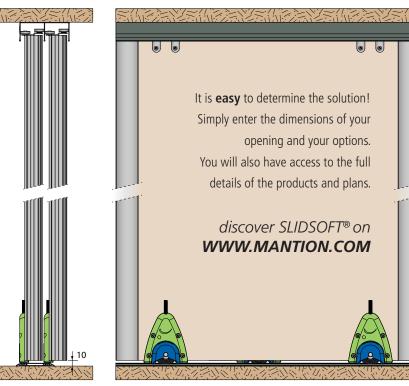
71V19/280A - 71V19/280B



71H19/280A - 71H19/280B

PICOSTAR®19





Mounting kit 66KSP for slanted ceiling

28 min 141 max 80 93

See accessories p.28

door closing damper 66AFP3







System for wardrobe doors

TUBEL®

Available from 1st January 2021

See details of the standard EN 1527 p.4

CAPACITY/PANEL 30 KG (top mounting roller) 40 KG (side mounting roller)

TRACK **ALUMINIUM**

STRAIGHT MOVEMENT

SETS		
Item Nr. Desc	ription	
TUB40-194 - 1 do	cluding: uble-track aluminium in length of 1.94 m ar TUB40-2 for 2 panels (side mounting) ws and assembly instructions	5
TUB40-300 Ditto	with double-track of 3.00 m length	5

ALUMINIUM SINGLE TRACKS		
30/194	Raw aluminium single track in length of 1.94 m pre-drilled for wall or ceiling mounting	8
30/300	Ditto in 3.00 m length	8
ALUMINIUM DOUBLE TRACKS		
40/194	Raw aluminium double track in length of 1.94 m prépercé pour fixation plafond	12
40/300	Ditto in 3.00 m length	12

GEARS		
TUB30-1	Gear for 1 panel - top mounting roller - including: - 2 top mounting rollers 0030 - 2 end stops with panel retention - 1 lower guide 1124 - screws and assembly instructions	10
TUB40-2	Gear for 2 panels - side mounting roller - including: - 2 side mounting rollers 0040-A - 2 side mounting rollers 0040-B - 4 end stops with panel retention - 1 lower guide 1124 - screws and assembly instructions	10
TUB40-3*	Gear for the 3rd panel - side mounting roller - including: - 2 side mounting rollers 0040-C - 1 positioner for the middle panel - 2 end stops with panel retention - 1 lower guide 1124 - screws and assembly instructions	10

*To be used in addition of the TUB40 sets for a 3rd panel.

ROLLERS		
0030	Top mounting roller for panels up to 30 Kg	10
0040-A	Side mounting roller for panels up to 40 Kg	10
0040-В	Side mounting roller for panels up to 40 Kg	10
0040-C*	Universal side mounting roller (A or B depending on the mounting) for panels up to 40 Kg	10

*Roller not compatible with track 30 for wall mounting

ACCESSORIES		
1030	Set of 2 end stops with panel retainer, supplied with fixing key	
1124	Universal guide in transparent Polycarbonate (can be cut)	
66AFP20	damper closer system for gentle closing or opening of doors	















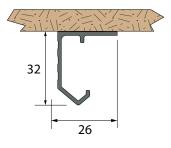




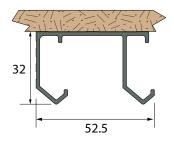
Single or double pull-out system, particularly suitable for making wide cupboards.

- Smooth and silent movement thanks to ball bearing mounts
- The system can be cleverly adapted to panel thicknesses from 16 to 40 mm.
- Possibility of 3-panel mounting
- Optional door closer damper
- 2 types of rollers: top or side mounting of the panel





Track 30 (1.94 - 3 m)



Track 40 (1.94 - 3 m)

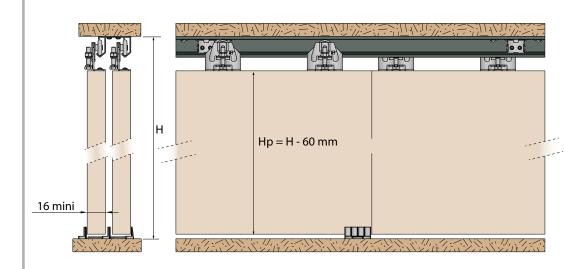


End stop with panel retainer (supplied with fixing key)

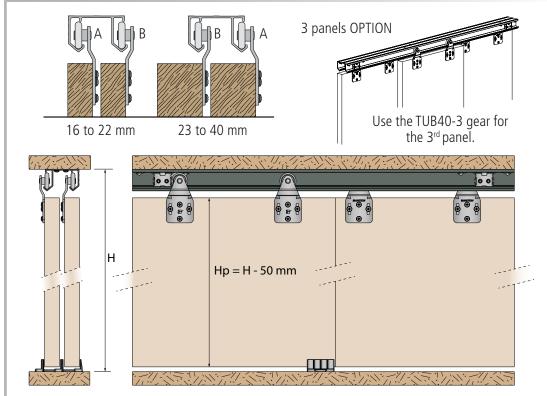


The damper automatically accompanies the panel to the closed position.

TUB30 (top mounting roller)



TUB40 (side mounting roller)





Double track system for wardrobe doors

SAF®-TWIN



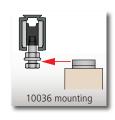
11108D35/..

See details of the standard EN 1527 p.4

CAPACITY/PANEL	80 KG	000 cy
TRACK	ALUMINIUM	
MOVEMENT	STRAIGHT	

ALUMINIUM DOUBLE TRACKS		
Item Nr.	Description	
11108D35/P78	Raw aluminium double track, 33 x 27 mm cross-section, drilled every 0.44 m . Gap between the two tracks = 44.5 mm Length = 1.981 m	
11108D35/P118	Ditto in 2.997 m length	
11108D45/P78	Raw aluminium double track, 33 x 27 mm cross-section, drilled every 0.44 m . Gap between the two tracks = 54 mm Length = 1.981 m	
11108D45/P118	Ditto in 2.997 m length	

GEAR FOR 1 PANEL			
SAF80A-7	Gear for one panel, includes: - 2 rollers SAF81A (stainless steel pins mounted on ball bearings) - 2 plates 10036 - 2 end stops 11213 - 1 lower guide 1124 - spanner, screws and assembly instructions	6	





11108D45/..

ACCESSORIES		
11011/P78	Clip-on anodised aluminium pelmet. Used for ceiling- mounted elements. Height = 63 mm - Length = 1.981 m	20
11011/P118	Ditto in 2.997 m length	20
M66S	Damper closer system for gentle closing of doors (100 mm). Damper automatically follows door to its closed position. For doors between 20-60 Kg . Doors <880 mm: only 1 damper (opening or closing) Doors >880 mm: 2 dampers (opening & closing)	
M67S	Ditto for doors between 60-80 Kg . Damper equipped with rollers ensuring a perfect guiding. Doors <900 mm: only 1 damper (opening or closing) Doors >900 mm: 2 dampers (opening & closing)	
11036	Plate for side-mounted doors. L = 127 mm. Can be installed flush to obtain the smallest gap between the track and door (min. gap of 11 mm required).	50
1103R	Guide in polyamide to be screwed for doors up to 80 kg Groove 6 x 18 mm.	10

*for optimal performance, it is important to choose the right damper according to the weight of your door.









11011/P..

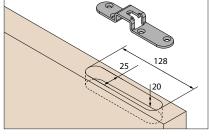
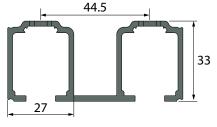


Plate 11036: to be embedded for side-mounting doors and minimum gap between track & door

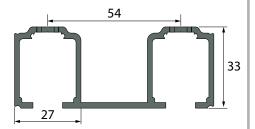
A double straight sliding system for cupboards with 2 or 3 door panels weighing up to 80 kg each and with a maximum thickness of:

- 35 mm for track 11108D35
- 45 mm for track 11108D45
- SILENT: The result of many hours of design and testing, our new hangers ensure doors slide softer than ever.
- INGENIOUS: Hangers equipped with a ball joint that improves the robustness of the system and adjusts to any mounting location defects
- PRACTICAL: quick and easy to install thanks to the double track.





Track 11108D35 (1.981 - 2.997 m)



Track 11108D45 (1.981 - 2.997 m)

Damper closer M66S

inside the track

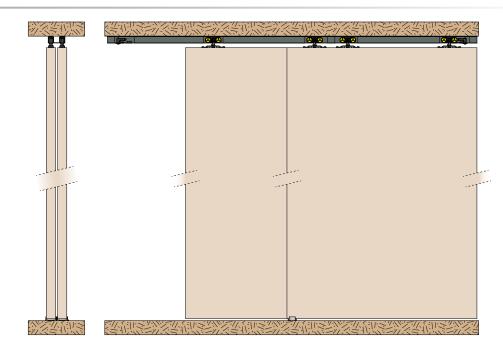


Damper closer M67S

inside the track



SAF®-TWIN



The number of damper closers depends on the minimum width of the door:



90 Min 75 Min Damper closer M67S

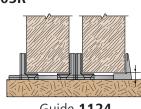
Damper closer M66S

Guide 1103R

44.5 (11108D35) 54 (11108D45) 35 max 11108D35 45 max 11108D45

Fixing on the ceiling

Guide 1103R + groove



Guide 1124



System for sliding-folding doors *5300*

See details of the standard EN 1527 p.4

See details of the stan	700 Je
CAPACITY/PANEL	15 KG
TRACK	ALUMINIUM
MOVEMENT	FOLDING

SETS for 2 panels without floor guidance

Item Nr.	Description	
5302-75	<u>Set including:</u> - 1 gear 5302 1 track 5350 in 0.75 m . length	10
5302-100	Ditto with track 5350 in 1 m . length	10
5312-75	<u>Set including:</u> - 1 gear 5312 1 track 5350 in 0.75 m . length	10
5312-100	Ditto with track 5350 in 1 m . length	10

TRACKS		
F3F0 1F0	Aluminium track, 22 x 14 mm, drilled to Ø 3.5 every 220 mm in 1.5 m. length	24
5350-200	Ditto in 2 m. length	24

GEARS for 2 panels without floor guidance

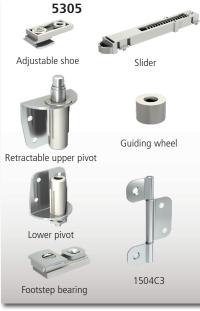
5302	Gear including: - 1 adjustable shoe - 1 slider - 2 retractable upper pivots, side fixing - 1 lower pivot, side fixing - 1 footstep bearing - 3 hinges 1504C3 - 1 door aligner 5330 - 1 fitting tool and 1 spanner 8/13 - Screws and mounting instructions	10
5312	Ditto with pivots for top fixing	10

GEARS for 2 panels with floor guidance				
5305	Gear including: - 1 adjustable shoe - 1 slider - 3 retractable upper pivots, side fixing - 1 lower pivot, side fixing - 1 footstep bearing - 3 hinges 1504C3 - 1 guiding wheel Ø 14.5 mm - 1 fitting tool and 1 spanner 8/13 - Screws and mounting instructions	10		
5315	Ditto with pivots for top fixing	10		

ACCESSORIES				
5330	Door aligner	10		
1504C3	Hinge	25		
0941	Cam lock with rod, for cupboards	8		









5312



15 Kg / panel

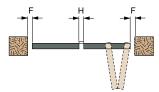
Sliding system for applications with double folding doors. Wall or soffit fixing.

- Easy and quick assembly: systems of retractable pivots in the upper part of the door and accurate adjustment in all directions
- Multiple combinations for wide openings (without any intermediate mullion)
- For a gain of space, it is possible to install very tight panels for wide openings
- Max. panel dimensions: 2.45 x 0.55 m

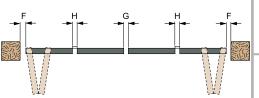




(1.5 - 2 m)



2-panels door (1 gear)



4-panels door (2 gears)

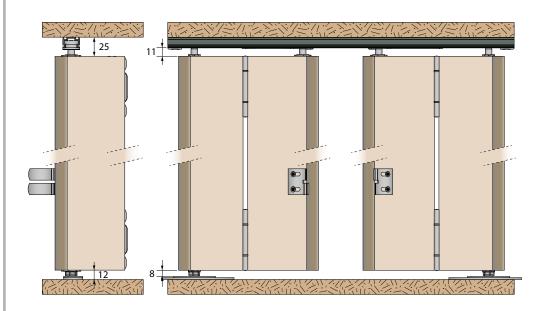
F: With angle plate on footstep bearing: 5 mm Without angle plate: 3 mm

G: 3 mm

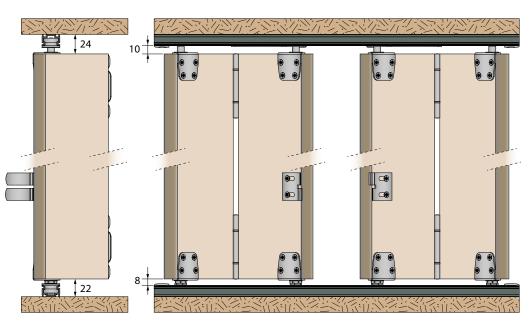
 $\begin{tabular}{ll} H: 1.5 mm \\ (can be avoided by mortising the hinges) \end{tabular}$

Width of a panel = $\frac{\text{bay width - clearances}}{\text{number of panels}}$

5302



5305





System for sliding-folding doors

TANGO

See details of the standard EN 1527 p.4 CAPACITY/PANEL 40 KG TRACK **ALUMINIUM (SAF)** MOVEMENT FOLDING

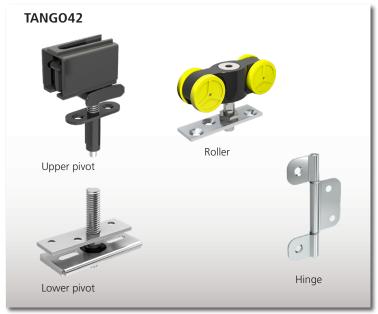
SETS		
Item Nr.	Description	
TANGO40-120	Set for 2 panels including: - 1 aluminium track of 1.20 m (SAF) - 1 SAF roller (ball bearings) with plate - 1 upper pivot - 1 lower pivot - 3 hinges 1504C3 (side fixing) - Screws and mounting instructions	8
TANGO40-150	Ditto in 1.5 m. length	8
TANGO40-180*	Set for 4 panels including: - 1 aluminium track of 1.80 m (SAF) - 2 SAF rollers (ball bearings) with plates - 2 upper pivots - 2 lower pivots - 6 hinges 1504C3 (side fixing) - Screws and mounting instructions	8
TANGO40-200*	Ditto in 2 m. length	8
TANGO40-300*	Ditto in 3 m. length	8

*NR	2	nanels	Λn	each	side	οf	the	opening	()	_	21	١
IND	_	pancis	UII	cacii	siuc	UΙ	uic	opening	\ 4	τ	4	1

GEAR		
TANGO42	Gear to guide 2 panels. Suitable for TANGO40-120 & TANGO40-150 to add 2 panels on a 4 panels installation (2+2) Gear including: - 1 SAF roller (ball bearings) with plate - 1 upper pivot - 1 lower pivot - 3 hinges 1504C3 (side fixing) - Screws and mounting instructions	6

ACCESSORIES			
11013	Sliding angle plate for wall fixing 1 angle plate required every 45 cm.	10	
1504PI	Set of 3 special hinges with ball bearings. The benefits: - Holds the panels in the closed position - Closes the gap bandween the panels This special hinge is an alternative to the hinges 1504C3 (3 hinges are required for 2 panels installations and 6 for 4 panels installations) Use our SLIDSOFT® calculation software		









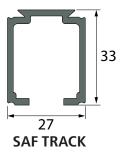
- FLEXIBLE: for 2 or 2+2 panels
- DESIGN: no bottom track and minimum gaps
- PRACTICAL: easy to install and to operate
- For 2 panels each 750 mm maximum width
- Maximum opening of 3 m.



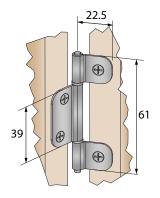
- 4 panels : (2 + 2)







(1.20 - 1.50 - 1.80 - 2 - 3 m)

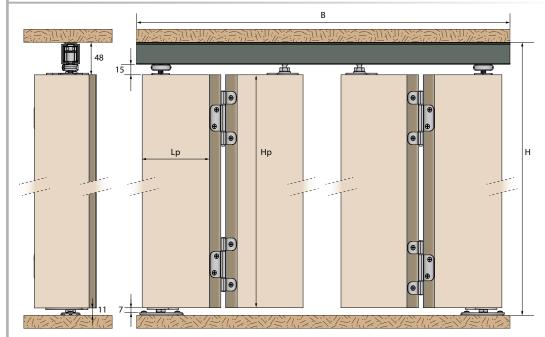


Hinge **1504C3**



Hinge **1504PI** (60 x 45 mm)

TANGO



Lp: panel width (Lp max = 750 mm) Hp: Panel height

B: opening width H: opening height

Width of opening according to the panels dimensions:

٥	Configuration (No. of panels)	2 + 2	2		
	Opening width	B = 4Lp + 3.6 + J	B = 2Lp + 1.2 + J		
0	Opening height	H = Hp + 64			
	Configuration				
010	(No. of panels)	2 + 2	2		
		2 + 2 B = 4Lp + 1.2 + J	2 B = 2Lp + J		

Width of panels according to the opening dimensions:

whath of panels according to the opening dimensions.					
	Configuration (No. of panels)	2 + 2	2		
	Panels width	Lp = B - 3.6 - J	Lp = B - 1.2 - J		
(21)	Panels height	Hp = H - 64			
018	Configuration (No. of panels)	2 + 2	2		
	Panels width	B = B - 1.2 - J	B = B - J		
	Panels height	Hn =	H - 64		

Ер	J
16 < Ep < 22	4
22 < Ep < 28	6
28 < Ep < 32	8
32 < Fn < 40	12

The «J» value varies

4

6

8

12

according to the panels thickness:

Ep

16 < Ep < 22

22 < Ep < 28

28 < Ep < 32

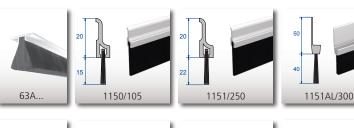
32 < Ep < 40



VARIOUS ACCESSORIES



BRUSH SEA	ALS & JOINTS
63A5/1200	Adhesive brush seal with short bristles 5 mm. Length: 12 m.
63A15/1200	Ditto with 15 mm bristles
63A20/1200	Ditto with 20 mm bristles
63A25/1200	Ditto with 25 mm bristles
1150/105	Dustproof brush, support PVC with bristles 15 mm. Drilled every 220 mm, supplied in individual blister. Length: 1.05 m.
1151/250	Dustproof brush, support PVC with bristles 22 mm. Length: 2.5 m.
1152A11/200	Dustproof brush, support aluminium with bristles 10 mm. Length: 2 m.
1151A/300	Dustproof brush, support aluminium with bristles 35 mm. Length: 3 m.
1151AL/300	Dustproof brush, support aluminium with b ristles 40 mm. Length: 3 m.
63C10/250	Brush seal to be inserted in groove of 7 x 3 mm. Length: 2.5 m.
63C10/10	Ditto. Length: 10 m.
63B10/250	Brush seal to be inserted in groove of 6 x 4 mm. Length: 2.5 m.
63B10/10	Ditto. Length: 10 m.
66JB/300	Transparent adhesive seal - Length: 3 m.
66JB/350	Ditto. Length: 3.5 m.
66JN/250	Black adhesive seal - Length: 2.5 m.
66JC5/250	Round joint Ø 5 mm to be inserted in groove of 5 x 2 mm. Length: 2.5 m.
66JC5/10	Ditto. Length: 10 m.











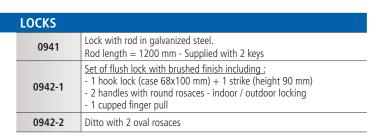






DOOR CLOSING DAMPER

Damper system allowing for soft closing of doors. Thanks to a catch
pin fixed on the panel, the damper automatically travels to the
closed position along with the door. Packaged in PET tube.



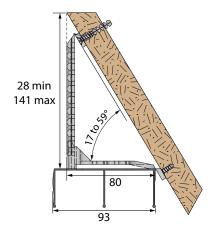






MOUNTING KIT FOR SLANTED CEILING

66KSP	The "slanted ceiling" kit allows you to easily fasten the upper track
OOKSE	horizontally. Slant from 17 to 59°.





VARIOUS ACCESSORIES



HANDLES		
HANDLES		ı
Item Nr.	Description	
1293	«Oval» cupped finger pull in ABS, mortising type. Height: 80 mm - Width: 27 mm.	10
1296	«Square» cupped finger pull in ABS, mortising type. Height: 100 mm - Width: 60 mm.	10
1280	Set of 2 round handles Ø 56 mm and 1 cupped finger pull Ø 29 mm in stainless steel.	
1281	Stainless steel finger pull (door edge) - Ø 29 mm.	
1280A	Set of oval handles. In stainless steel -120 x 41 mm.	
1293-1	Round recessed handles in ABS Ø 50 mm in black colour	
1293-2	Ditto in white colour	
1293-4	Ditto in brown colour	
1293-5	Ditto in beige colour	
1293-6	Ditto in silver colour	
1293-7	Ditto in gold colour	
1293-8	Round recessed handles in chrome-plated metal Ø 35 mm (ideal for door edge)	
1293-9	Ditto in gold-plated metal	
1293-10	Rectangular recessed handles in chrome-plated metal 32 x 75 mm	
1293-11	Ditto in gold-plated metal	















HINGES WALL FIXING 1504P Galvanized steel 12/10e - 70 x 40 mm - steel axle Ø 4 mm. 25 Special hinge with ball bearings. 1504PI Aluminium 30/10° - 45 x 45 mm - steel axle Ø 4 mm. 1506P Galvanized steel $20/10^e$ - $40 \times (47 + 30) \text{ mm}$ - steel axle Ø 6 mm. 1508P Galvanized steel 20/10e - 50 x 65 mm - PVC axle Ø 8 mm. 25 Polished stainless steel 20/10e - 65 x 62 mm. 11508X 10 Stainless steel axle Ø 8 mm. Brushed stainless steel 30/10e - 100 x 67 mm. 1510DXA2 Stainless steel axle Ø 10 mm. 1510DPXA2 Ditto with handle 1508PS Galvanized steel 20/10e - 50 x 65 mm - PVC axle Ø 8 mm. 25 1508PSE Galvanized steel 20/10e - 50 x 196 mm - PVC axle Ø 8 mm. 10 1510P Galvanized steel $18/10^{e}$ - $50 \times 65 \text{ mm}$ - PVC axle Ø 10 mm. 10 1510PS 10 Galvanized steel 25/10 $^{\rm e}$ - 50 x 196 mm - steel axle Ø 10 mm. 1512P Galvanized steel 20/10e - 85 x 85 mm - steel axle Ø 12 mm. 10 1514P Galvanized steel $30/10^{e}$ - $120 \times 100 \text{ mm}$ - steel axle Ø 14 mm. 6 1516P Galvanized steel 40/10e - 120 x 100 mm - steel axle Ø 16 mm. 4 **TOP FIXING** 1504C3 Galvanized steel 12/10e - 80 x 45 mm - steel axle Ø 4 mm. 25 Brushed stainless steel 30/10e - 100 x 67 mm. 1510CXA2 Stainless steel axle Ø 10 mm. 1510C 10 Galvanized steel 18/10e - 80 x 60 mm - PVC axle Ø 10 mm. 1512C Galvanized steel 25/10e - 85 x 85 mm - PVC axle Ø 12 mm. 10 1512CR Galvanized steel 25/10e - 85 x 60 mm - PVC axle Ø 12 mm. 10 1514C Galvanized steel 30/10e - 120 x 100 mm - steel axle Ø 14 mm. 6 1516C Galvanized steel 40/10e - 120 x 100 mm - steel axle Ø 16 mm. 4













































Our range for INTERIOR DOORS

113A

Systems for:

- partition doors
- folding doors
- pocket doors





Our range for SHUTTERS

313A

Systems and motorizations for:

- **sliding** shutters
- folding shutters
- **swinging** shutters





Our range for GLASS DOORS

613A

Systems and motorizations for:

- sliding doors
- **sliding/folding** doors
- automatics doors





Our range for GATES

411A

Systems and motorizations for:

- canteliver gates
- **bottom sliding** gates
- gates mounted on **pivots**





Our range for SPORTUB®

211A

Sliding systems for:

- straight sliding doors up to 2000 Kg
- **lateral displacement** doors
- folding doors with equal panels
- folding doors with half panels
- up and over doors





Our range for HERCULE®

911A

Sliding systems for:

- straight sliding doors up to 3000 Kg
- lateral displacement doors
- folding doors with equal panels
- folding doors with half panels







Calculation software

SLIDSOFT®

- Quick and easy choice of configuration type
- Calculates the dimensions of your shutters, doors and gates
- Complete list of required products
- Product details with visualization window
- Instructions and drawings available for download
- Allows you to enter your client code to obtain a price quotation
- Quotation is automatically transferred to the sales department should you decide to go ahead with the order

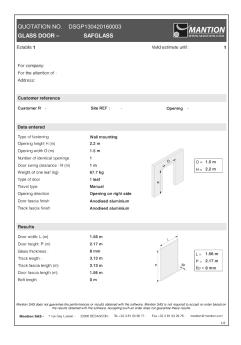




SLIDSOFT®: online configurator

discover SLIDSOFT® on WWW.MANTION.COM





It is easy to determine the solution!

Simply enter the dimensions of your opening and your options.

You will also have access to the full details of the products and plans.



Establis 1		Valid esti	mate until:	
Item numbers	Description	Quantity	Price € excl.	TOTLI
11108/400	Alu track for single track 4 m long MANTION®	1.00	318	300
11041/400	Ally polimet for single track 4 m long MANTIONS	1.00	428	407
11041/400	Auminium damp coverings MANTION®	0.00	228	20
GA4201	GEAR FOR SAFGLASS PINCE 80 MANTIONS	1.00	14535	1400
11013	Track bracket for shutter stays MANTION®	9.00	150	457
11045	Set of end pieces for single track MANTION®	1.00	1912	1903
102101-1	CUPPED FINGER PULL 30 MM - CHROMED METAL MANTIONS	1.00	204	250
			Total -	77600
			Total =	250
Comments:			Total =	2766



-WINISPORT®-

Sliding systems for wardrobe doors and furniture doors



MANTION S.A.S

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